



# CATALOG OF REPLACEMENT PARTS



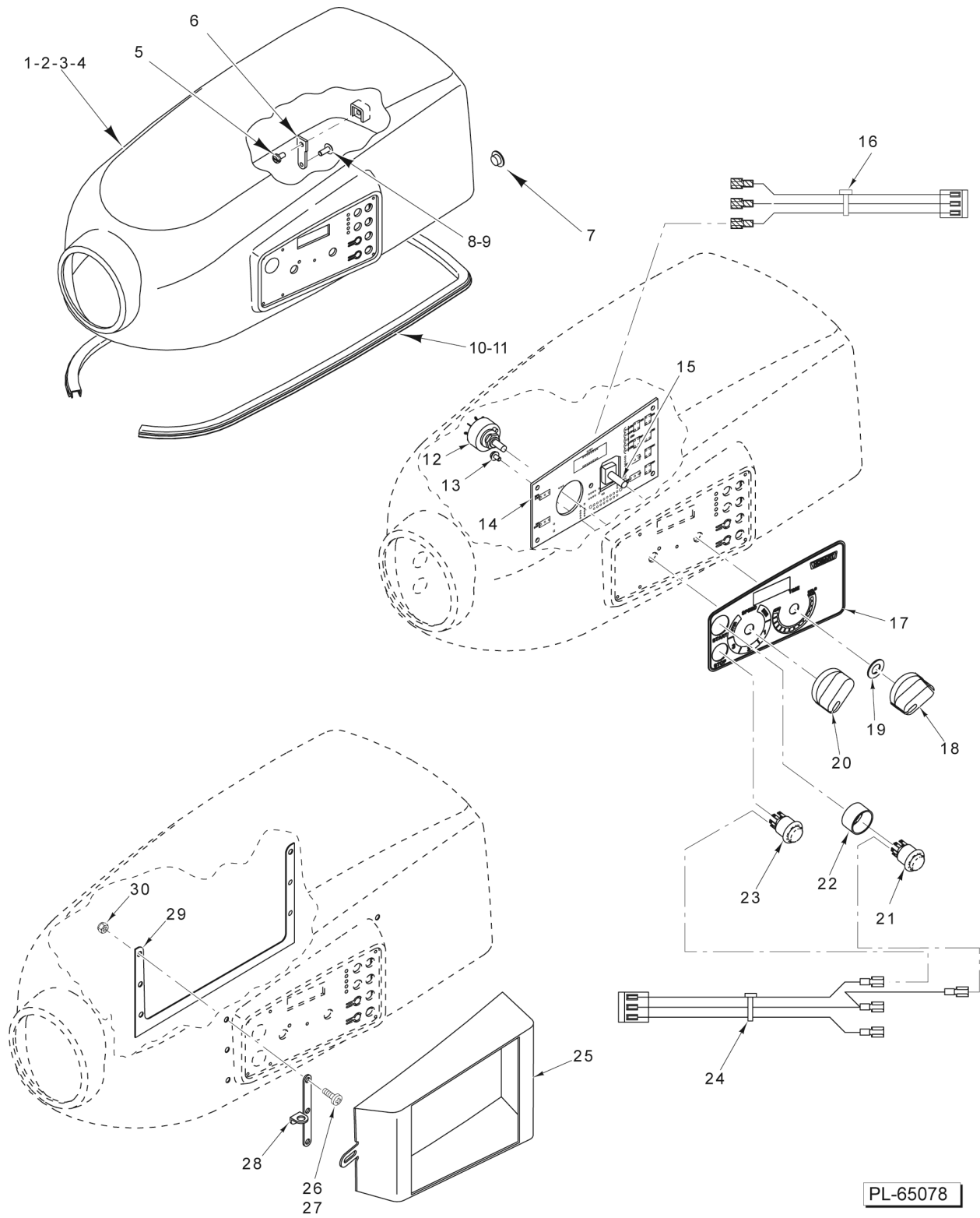
## HL-120/200 LEGACY MIXER

ML-141119	HL120
ML-141123	HL120
ML-141124	HL120 (Canada)
ML-141125	HL200
ML-141127	HL200 (Floor)
ML-141131	HL200 (Pretzel)
ML-141132	HL200
ML-141133	HL200 (Floor)
ML-141135	HL200 (Canada - Floor)
ML-141136	HL200 (Canada)
ML-141137	HL200
ML-141138	HL200 (Pretzel - Blue)
ML-141139	HL200 (Red)
ML-141140	HL200C
ML-141147	HL200 (Canada - Metro)



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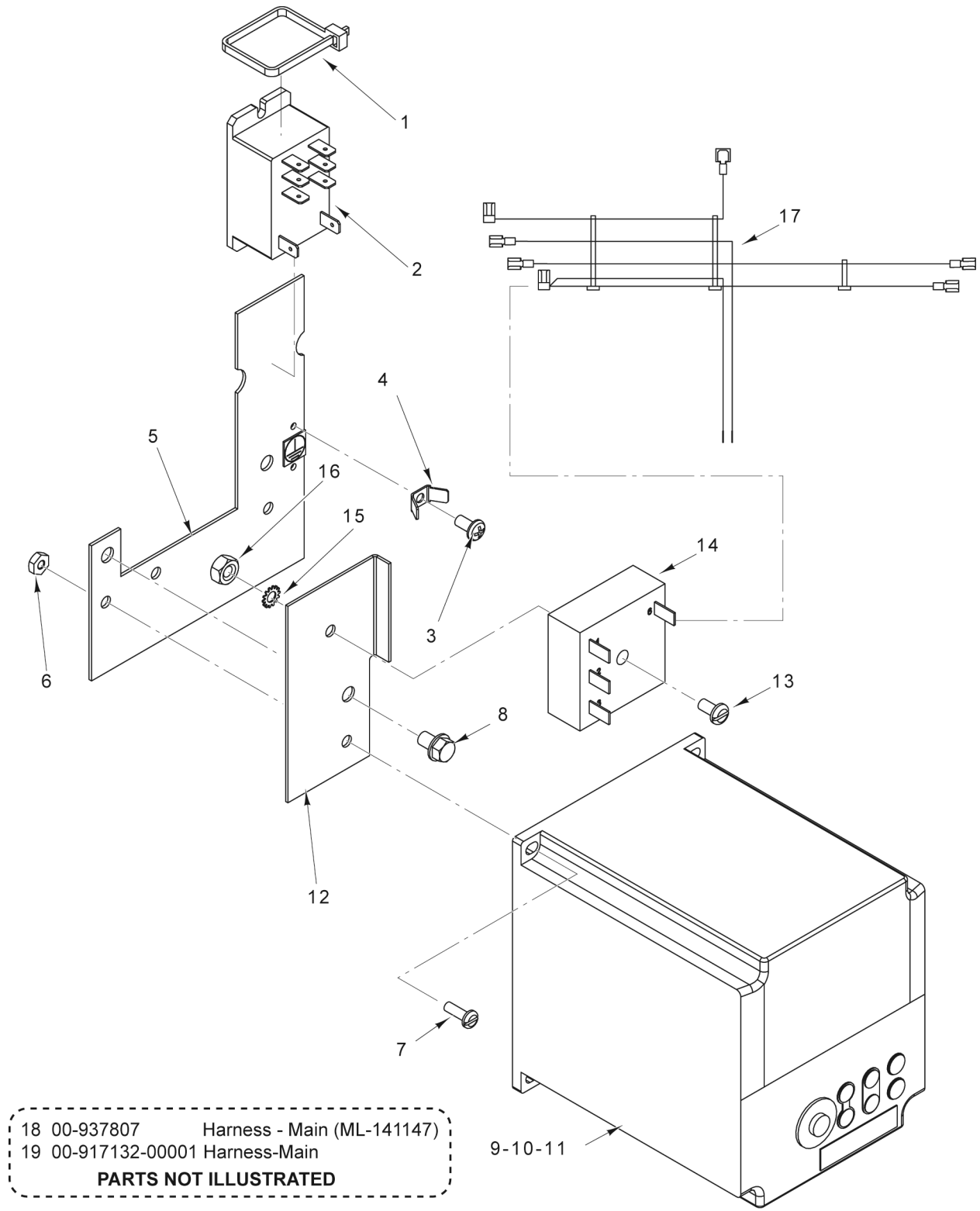
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**CONTROL PANEL**

## CONTROL PANEL

ILLUS. PL-65078	PART NO.	NAME OF PART	AMT.
1	00-937698-00001	Top Cover Assy. (Gray) Incls. Top Cover & Items 5-8 and 12-24.....	1
2	00-937698-00002	Top Cover Assy. (CE) Incls. Top Cover & Items 5-8 and 12-24.....	1
3	00-937698-00003	Top Cover Assy. (Blue) Incls. Top Cover & Items 5-8 and 12-24.....	1
4	00-937698-00004	Top Cover Assy. (Red) Incls. Top Cover & Items 5-8 and 12-24.....	1
5	SD-024-38	Self-Tapping Screw 10-24 x 3/8 Phil. Pan Hd., Type TT.....	2
6	00-874829	Tab - Cover Mounting.....	1
7	00-874857	Plug.....	1
8	SC-066-20	Mach. Screw 10-32 x 1/2 Phil. Truss Hd. (SST).....	2
9	SC-128-81	Mach. Screw 10-32 x 1/2 Tx. Button Hd. (Correctional).....	2
10	00-937329-00001	Seal - Neoprene.....	1
11	00-937329-00002	Seal - Neoprene.....	1
12	00-937061	Switch - Speed Selector Assy. (6-Position).....	1
13	SD-039-23	Self-Tapping Screw 6-32 x 1/4 Hex Washer Hd., Type RL.....	5
14	00-937693	PCB Assy.....	1
15	00-937694	Potentiometer Assy.....	1
16	00-937695	Harness - Timer.....	1
17	00-937071	Overlay (6-Position Speed Selector Switch).....	1
18	00-874809	Knob.....	1
19	WS-031-55	Washer (Rubber).....	1
20	00-874809	Knob.....	1
21	00-916593	Switch - Sealed Dome (Start).....	1
22	00-916958-00002	Guard - Switch.....	1
23	00-916592	Switch - Sealed Dome (Stop).....	1
24	00-916566-00001	Harness - Switch.....	1
25	00-874921	Cover - Weldment (Correctional).....	1
26	SC-128-62	Mach. Screw 10-24 x 1/2 Tx. Button Hd. (SST) (Correctional).....	6
27	00-042648	Insert - Threaded.....	6
28	00-874923	Latch (Correctional).....	1
29	00-874931	Plate - Backer (Correctional).....	1
30	NS-038-13	Lock Nut 10-24 Hex (Correctional).....	6



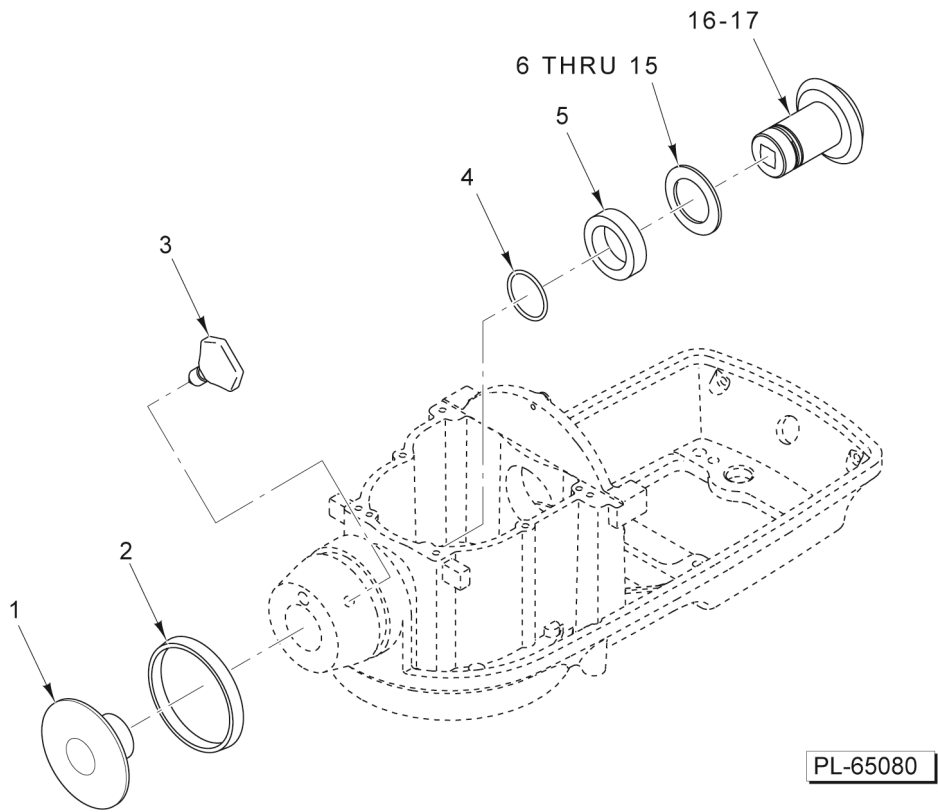
PL-65079

**ELECTRICAL COMPONENTS**

**ELECTRICAL COMPONENTS**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-65079			
1	00-113703	Cable Tie.....	1
2	00-087714-042-5	Relay (2-Pole, 30 Amp.).....	1
3	SD-015-37	Self-Tapping Screw 6-32 x 1/4 Phil. Pan Hd., Type TT.....	1
4	00-065890-00090	Terminal (2-Tab).....	1
5	00-874763	Bracket - Controller.....	1
6	NS-009-12	Nut 8-32 Hex.....	2
7	SC-114-80	Mach. Screw 1/4-20 x 3/8 Phil. Pan Hd.....	2
8	SC-100-08	Mach. Screw 1/4-20 x 3/8 Hex Washer Hd.....	1
9	00-916893	Controller - Low Voltage (100-120 V., 50-60 Hz., 1Ph.).....	1
10	00-916894	Controller - High Voltage (200-240 V., 50-60 Hz., 1Ph.).....	1
*11	00-937808	Controller.....	1
*12	00-937799	Bracket - Time Delay Relay.....	1
*13	SC-119-43	Mach. Screw 10-24 x 1.25.....	1
*14	00-937810	Relay - Time Delay.....	1
*15	WL-007-11	Washer - Lock Ext. 10.....	1
*16	NS-048-12	Nut - Hex 10-24.....	1
*17	00-937805	Harness - Time Delay Relay.....	1
*18	00-937807	Harness - Main.....	1
19	00-917132-00001	Harness - Main.....	1

\* ML-141147 Only



PL-65080

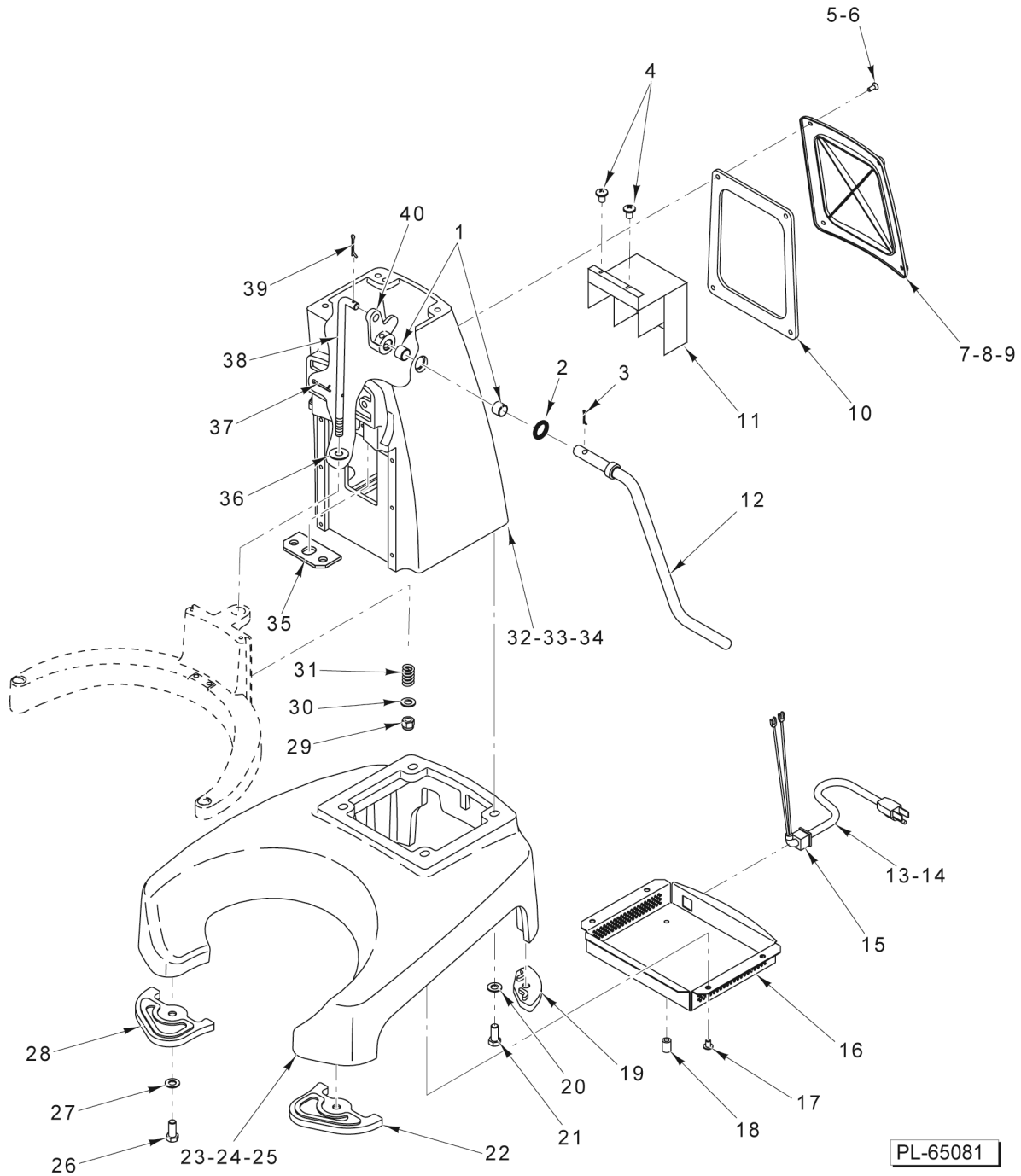
**ATTACHMENT HUB**



**ATTACHMENT HUB**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-65080			
1	00-917221	Plug - Attachment.....	1
2	00-937329-00003	Seal - Neoprene.....	1
3	00-108197-00001	Thumb Screw 1-1/4.....	1
4	OR-001-03	O-Ring - Quad.....	1
5	00-874837	Spacer.....	1
6	00-012746-00005	Washer - Thrust (0.080).....	AR
7	00-012746-00006	Washer - Thrust (0.106).....	AR
8	00-012746-00007	Washer - Thrust (0.092).....	AR
9	00-012746-00008	Washer - Thrust (0.086).....	AR
10	00-012746-00009	Washer - Thrust (0.098).....	AR
11	00-012746-00010	Washer - Thrust (0.112).....	AR
12	00-012746-00012	Washer - Thrust (0.119).....	AR
13	00-012746-00013	Washer - Thrust (0.121).....	AR
14	00-012746-00016	Washer - Thrust (0.129).....	AR
15	00-012746-00019	Washer - Thrust (0.115).....	AR
16	00-435065-00002	Bevel Drive Gear & Seal Assy. (Incls. Item 17).....	1
17	PL-003-17	Plug - Expansion.....	1

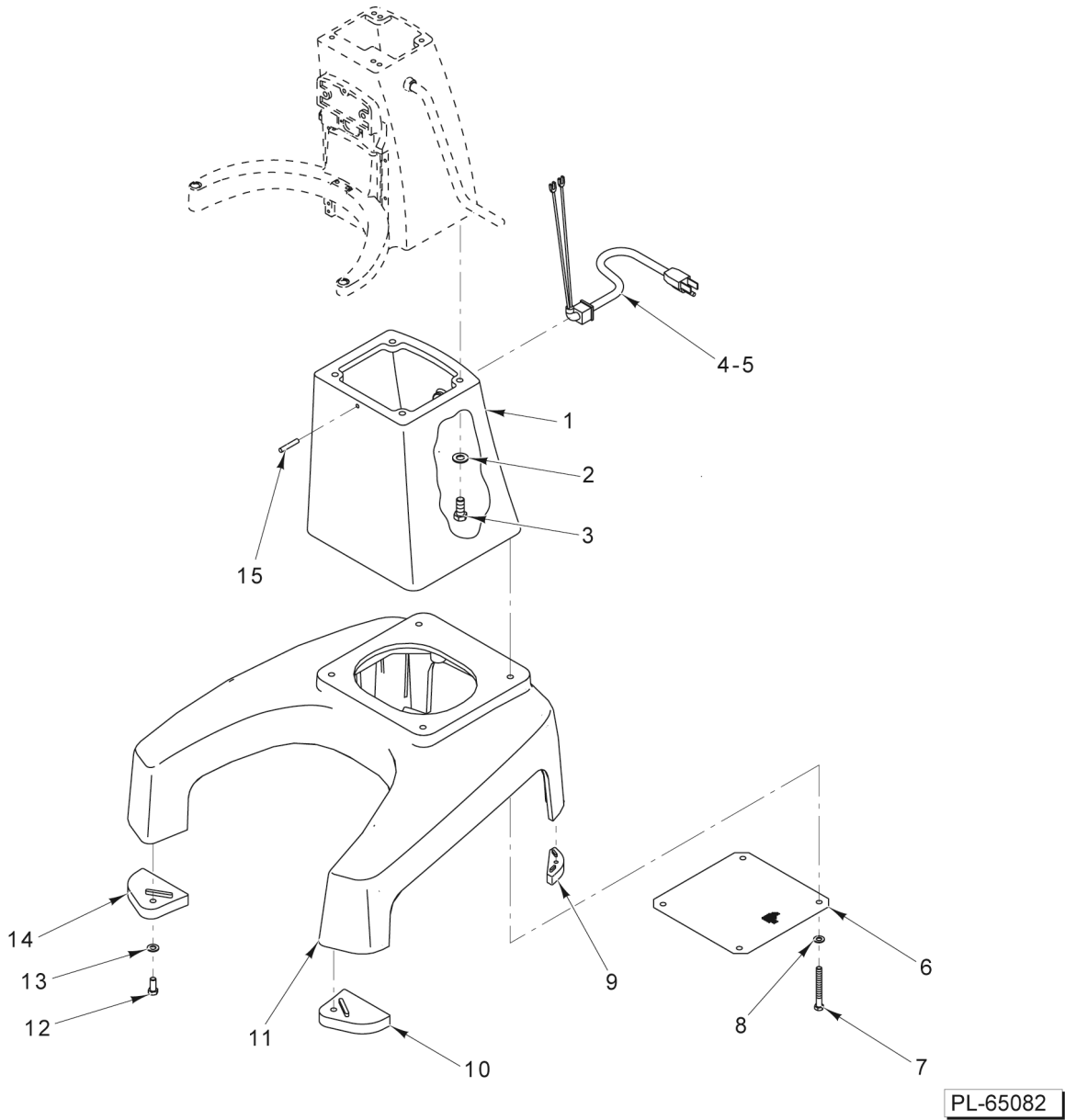
41 00-917167 Barrier - Steam  
 42 00-539847 Tie - Cable  
**PARTS NOT ILLUSTRATED**



**BASE AND PEDESTAL**

## BASE AND PEDESTAL

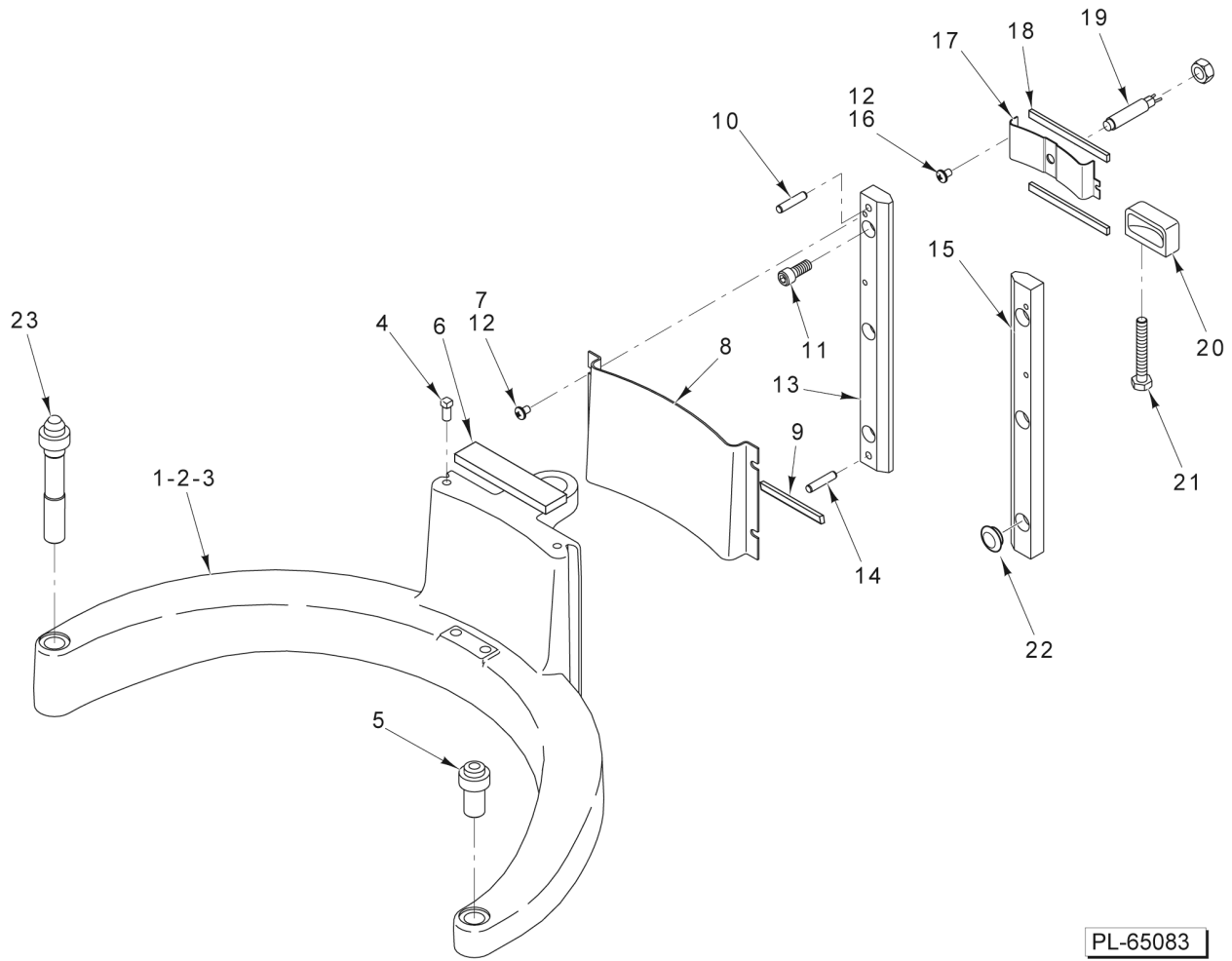
ILLUS. PL-65081	PART NO.	NAME OF PART	AMT.
1	00-479510	Bushing - Bowl Lift.....	2
2	00-917649	Grommet - Handle.....	1
3	PS-004-15	Spiral Pin 1/4 Dia. x 1-1/8 Lg.....	1
4	SC-123-98	Mach. Screw M4 x 0.7 x 6mm Phil. Pan Hd.....	2
5	SC-023-10	Mach. Screw 10-24 x 3/4 Slotted Oval Hd. (SST).....	4
6	SC-131-27	Mach. Screw 10-24 x 3/4 Tx. Flat. Hd. (SST) (Correctional).....	4
7	00-917231	Cover - Pedestal (Back).....	1
8	00-937412	Cover - Pedestal (Back) (Blue).....	1
9	00-937412-00002	Cover - Pedestal (Back) (Red).....	1
10	00-937202-00001	Seal - Neoprene Pedestal Cover.....	1
11	00-937204	Barrier - Drive Shield.....	1
12	00-874745-00002	Handle & Bushing - Bowl Lift.....	1
13	00-874833-00001	Cord & Plug Assy. (120 V.).....	1
14	00-874833-00002	Cord & Plug Assy. (220 V.).....	1
15	FE-026-34	Strain Relief - Electrical.....	1
16	00-874760	Cover - Controller.....	1
17	SC-114-80	Mach. Screw 1/4-20 x 3/8 Phil. Pan Hd.....	4
18	FE-026-43	Plug - Button.....	1
19	00-874879	Pad - Rear.....	2
20	WS-018-24	Washer.....	4
21	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd.....	4
22	00-874896	Pad - Front (RH).....	1
23	00-874720-00002	Base (Gray).....	1
24	00-874720-00003	Base (Blue).....	1
25	00-874720-00004	Base (Red).....	1
26	SC-118-12	Cap Screw 3/8-16 x 3/4 Hex Hd.....	4
27	WS-018-34	Washer - Shim .010 THK. (SST).....	4
28	00-874878	Pad - Front (LH).....	1
29	NS-036-15	Stop Nut 3/8-24 Hex Special.....	1
30	00-874723-00002	Pedestal (Gray).....	1
31	00-874723-00003	Pedestal (Blue).....	1
32	00-874723-00004	Pedestal (Red).....	1
33	WS-006-26	Washer.....	1
34	00-012782	Spring.....	1
35	00-874870	Plate - Spring Bowl Yoke.....	1
36	WS-006-26	Washer.....	1
37	PC-003-55	Cotter Pin 1/8 x 3/4.....	1
38	00-874748	Rod - Bowl Lift.....	1
39	PC-003-55	Cotter Pin 1/8 x 3/4.....	1
40	00-874756	Arm - Bowl Lift.....	1
41	00-917167	Barrier - Steam.....	1
42	00-539847	Tie - Cable.....	AR



**FLOOR BASE AND PEDESTAL  
(ML-141127, ML-141133, & ML-141135)**

**FLOOR BASE AND PEDESTAL  
(ML-141127, ML-141133, & ML-141135)**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-65082			
1	00-916548-00002	NLA - Obsolete--Block - Riser.....	1
2	WS-018-24	Washer.....	4
3	SC-118-10	Cap Screw 3/8-16 x 1 Hex Hd.....	4
4	00-874833-00001	Cord & Plug Assy. (120 V.).....	1
5	00-874833-00002	Cord & Plug Assy. (220 V.).....	1
6	00-916549	Screen - Air Floor.....	1
7	SC-124-91	Cap Screw 3/8-16 x 2-1/2 Hex Hd.....	4
8	WS-018-24	Washer.....	4
9	00-916309	Pad - Rear.....	2
10	00-916308	Pad - Front (RH).....	1
11	00-916213-00004	Base.....	1
12	SC-118-12	Cap Screw 3/8-16 x 3/4 Hex Hd.....	4
13	WS-018-34	Washer - Shim .010 THK. (SST).....	4
14	00-916307	Pad - Front (LH).....	1
15	PG-005-25	Pin - Grooved.....	1



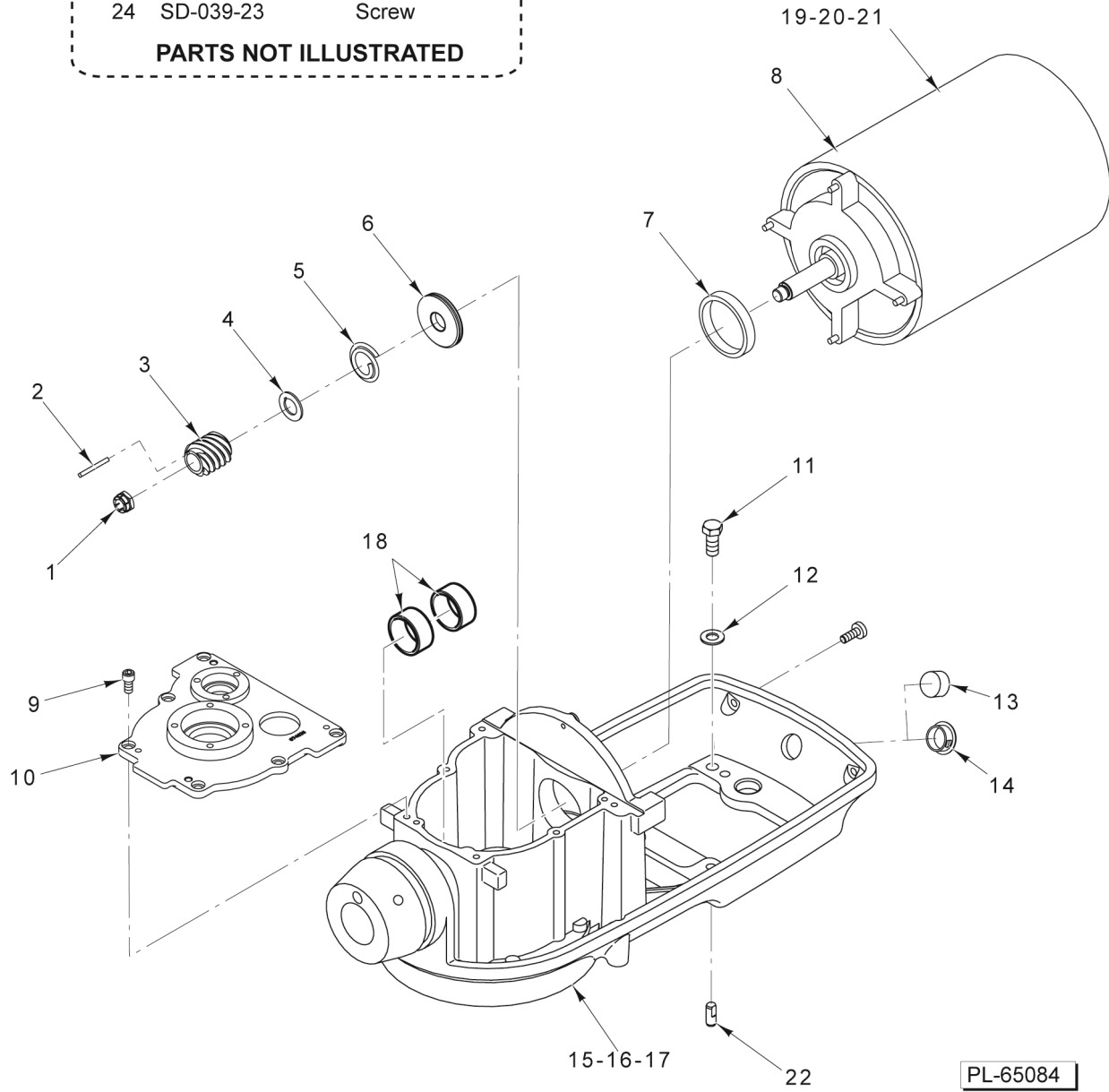
PL-65083

**BOWL SUPPORT**

**BOWL SUPPORT**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-65083			
1	00-874841-00002	Support - Bowl (Gray).....	1
2	00-874841-00003	Support - Bowl (Blue).....	1
3	00-874841-00004	Support - Bowl (Red).....	1
4	SC-129-22	Set Screw 1/4-20 x 1/4 Sq. Hd. Cup Pt.....	2
5	00-874727	Pin - Bowl (RH).....	1
6	00-937203	Seal - Neoprene.....	1
7	SC-122-59	Mach. Screw 8-32 x 1/4 Phil. Pan Hd. (SST).....	4
8	00-874742	Apron.....	1
9	00-937202-00003	Seal - Neoprene Apron.....	1
10	00-011800-00187	Dowel.....	2
11	SC-089-02	Cap Screw 1/4-20 x 3/4 Hex Socket Hd.....	6
12	SC-128-73	Mach. Screw 8-32 x 1/4 Tx. Button Hd. (SST) (Correctional).....	6
13	00-874738-00001	Slideway - Bowl Lift (LH).....	1
14	00-011800-00187	Dowel.....	1
15	00-874738-00002	Slideway - Bowl Lift (RH).....	1
16	SC-122-59	Mach. Screw 8-32 x 1/4 Phil. Pan Hd. (SST).....	2
17	00-937323	Cover - Bowl Interlock.....	1
18	00-937202-00002	Seal - Neoprene Control Cover.....	2
19	00-087711-00352	Switch - Reed.....	1
20	00-874842	Hold Down - Bowl (Rear).....	1
21	SC-062-69	Cap Screw 1/4-20 x 1-3/4 Hex Hd.....	2
22	PB-004-97	Cap.....	4
23	00-874726	Pin - Bowl (LH).....	1

23	00-917983	Shield - Mylar
24	SD-039-23	Screw
<b>PARTS NOT ILLUSTRATED</b>		



PL-65084

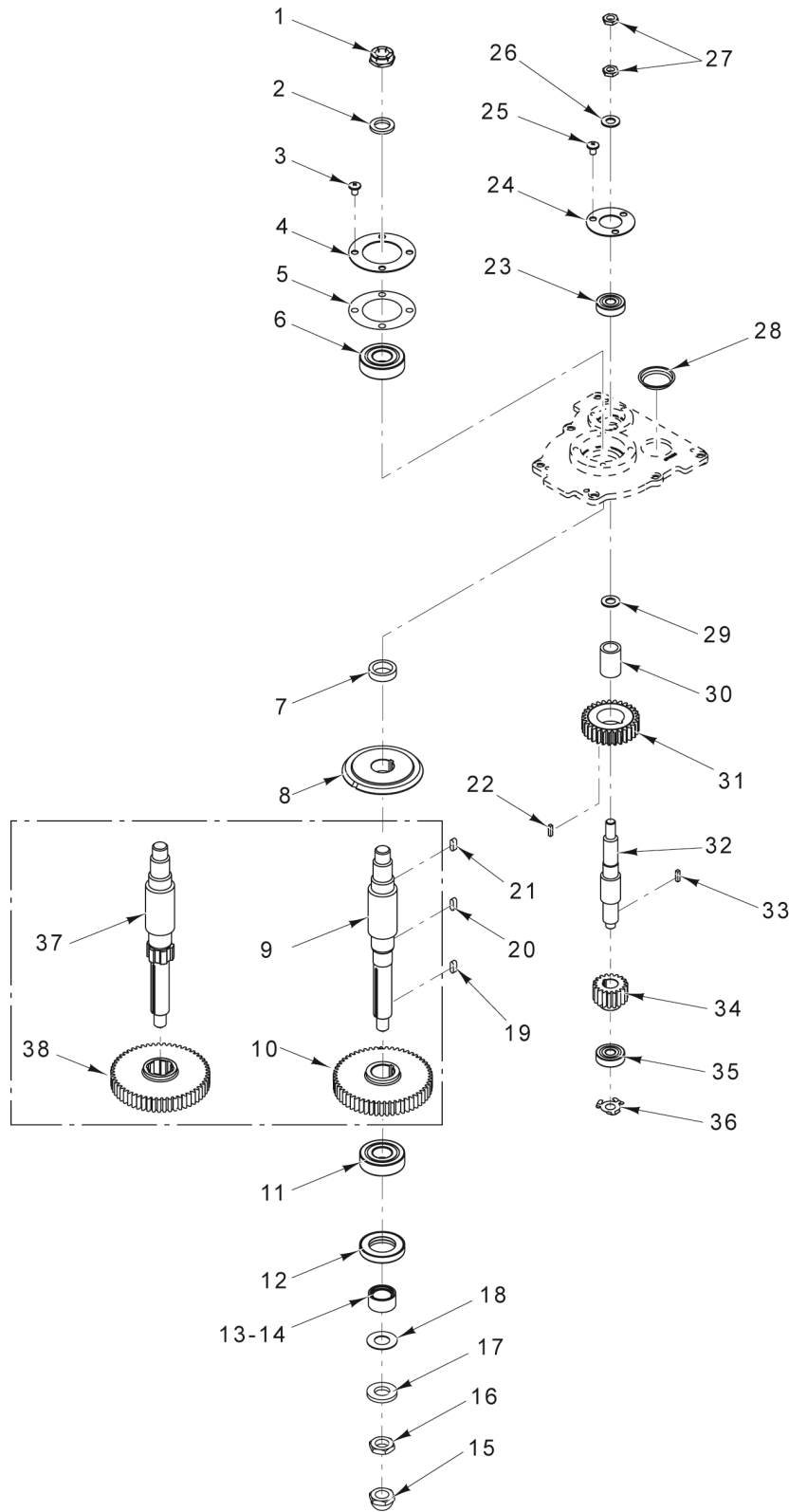
**TRANSMISSION CASE AND MOTOR**



**TRANSMISSION CASE AND MOTOR**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-65084			
1	NS-032-23	Lock Nut 7/16-20 Special.....	1
2	00-012430-00004	Key 1/8 x 1/8 x 1-1/4.....	1
3	00-291221	Gear - Worm (60 Cycle).....	1
4	00-012754	Washer.....	1
5	00-012757	Spring - Shock Absorber.....	1
6	00-874820	Deflector - Grease (LH).....	1
7	00-916445	Bushing - Motor.....	1
8	00-917810	Motor (All Voltages - For Insulated Mixers Only).....	1
9	SC-089-01	Cap Screw 1/4-20 x 1/2 Hex Socket Hd.....	6
10	00-874755	Cover - Transmission.....	1
11	SC-118-11	Cap Screw 3/8-16 x 7/8 Hex Hd.....	4
12	WS-018-24	Washer.....	4
13	00-874876	Plug - Cupped Expansion (Brass).....	1
14	00-874857	Plug.....	1
*15	00-937437-00003	Transmission Case - Lower (Blue).....	1
*16	00-937437-00002	Transmission Case - Lower (Gray).....	1
*17	00-937437-00004	Transmission Case - Lower (Red).....	1
18	BN-002-06	Bearing - Needle.....	2
19	00-917938	Bearing - Flange (Front).....	4
20	00-917839	Tubing - Shrink (36" length).....	1
21	00-557982	Bearing - Flange (Rear).....	4
22	00-270776	Dowel.....	2
23	00-917983	Shield - Mylar .....	1
24	SD-039-23	Self-Tapping Screw 6-32 x 1/4 Hex Washer Hd., Type RL.....	2

\* (Order items 7, 20 (qty of 2) & 00-435065-00002)

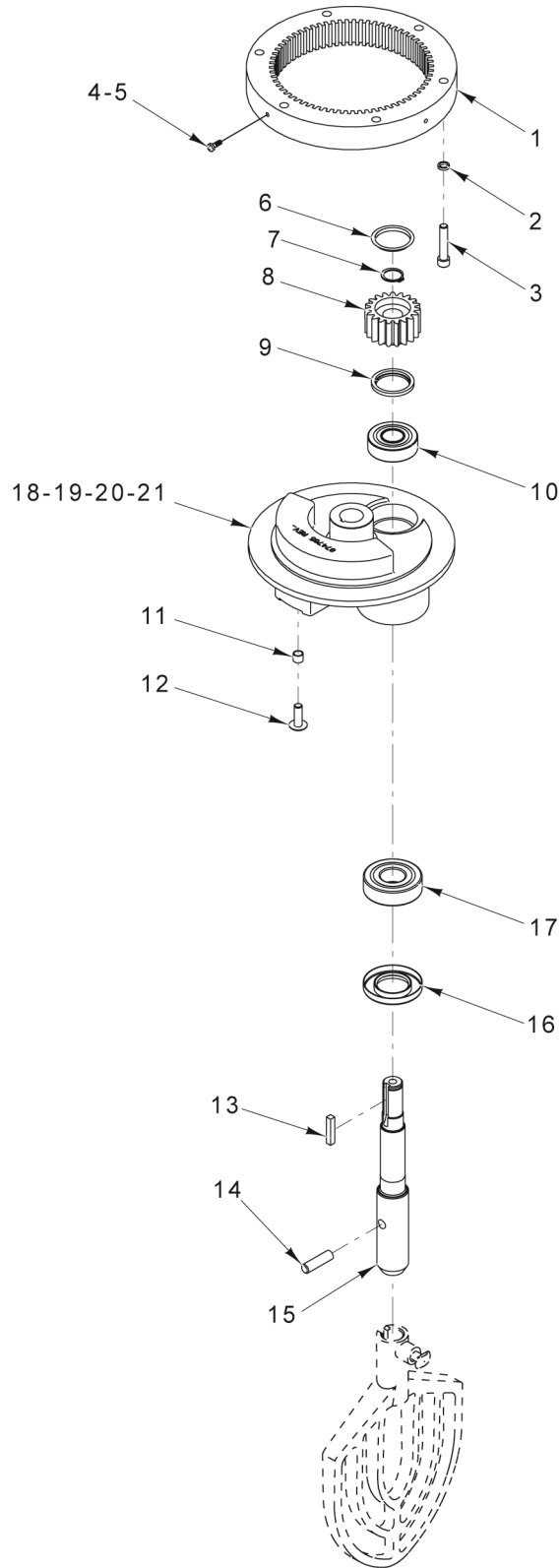


PL-65085

**TRANSMISSION**

**TRANSMISSION**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-65085			
1	NS-032-37	Lock Nut 5/8-18 Special.....	1
2	WS-031-41	Washer.....	1
3	SC-089-01	Cap Screw 1/4-20 x 1/2 Hex Socket Hd.....	4
4	00-874787	Retainer - Planetary Bearing.....	1
5	00-874795	Gasket - Bearing.....	1
6	BB-005-34	Ball Bearing.....	1
7	00-874793	Spacer - Planetary.....	1
8	00-124733-00002	Gear - Bevel (46T).....	1
9	00-874635	Shaft - Planetary (Use Only W/Item 10).....	1
10	00-874778	Gear (55T, 14P) (Use Only W/Item 9).....	1
11	BB-020-06	Ball Bearing (Fafnir 204KDFA51580).....	1
12	00-114695	Seal - Oil.....	1
13	00-437342	Spacer - Bearing.....	1
14	00-067500-00078	O-Ring.....	1
15	00-024715-00003	Acorn Nut 1/2-20.....	1
16	00-010928-00002	Nut - Special.....	1
17	WS-030-83	Washer - Retaining (STL).....	1
18	00-124946	Washer (1/32 Thk.).....	1
19	00-012430-00017	Key 1/8 x 1/8 x 2-7/16.....	1
20	00-874873-00002	Key.....	1
21	00-874873-00001	Key.....	1
22	00-012430-00024	Key 1/8 x 1/8 x 1/2.....	1
23	BB-005-02	Ball Bearing - N.D. #7500.....	1
24	00-874788	Retainer - Bearing.....	1
25	SC-089-01	Cap Screw 1/4-20 x 1/2 Hex Socket Hd.....	3
26	WS-006-36	Washer.....	1
27	00-012710	Nut - Retaining.....	2
28	00-064871	Plug - Friction.....	1
29	00-968075	Spacer, Worm Wheel.....	1
30	00-916962	Spacer - Gear.....	1
31	00-917797	Gear - Worm.....	1
32	00-916961	Shaft - Worm Wheel.....	1
33	00-012430-00024	Key 1/8 x 1/8 x 1/2.....	1
34	00-874777	Gear (18T, 14P).....	1
35	BB-021-62	Ball Bearing.....	1
36	SL-002-08	Spring - Loading.....	1
37	00-937980	Shaft Planetary (Use Only W/Item 38) (Repls Item 9).....	1
38	00-937981	Gear (55T-14P) (Use Only W/Item 37) (Repls Item 10).....	1

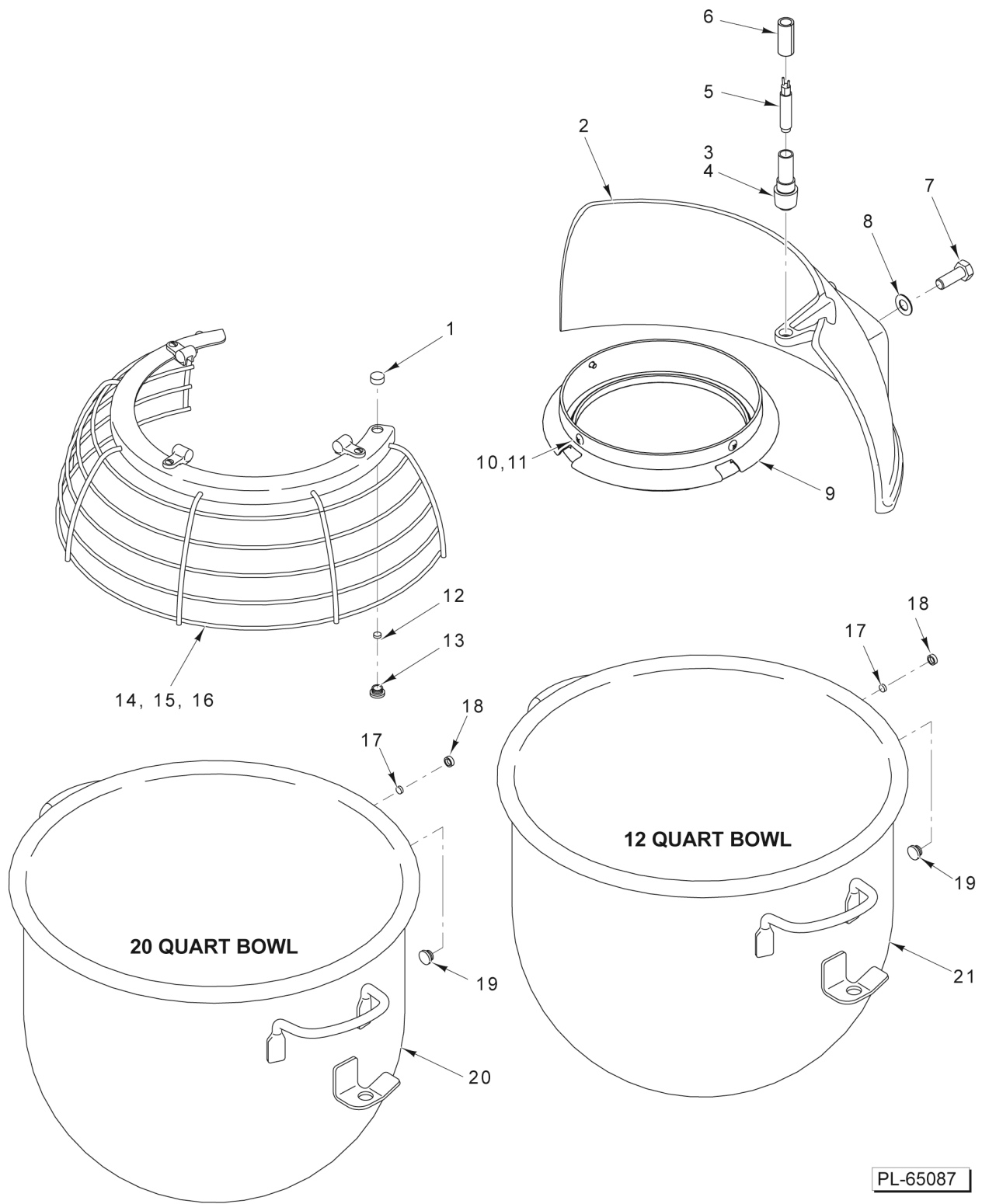


PL-65086

**PLANETARY**

**PLANETARY**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-65086			
1	00-438524-00002	Gear - Internal (63T).....	1
2	WL-003-35	Lockwasher 1/4 Helical.....	6
3	SC-040-09	Cap Screw 1/4-20 x 1-1/4 Hex Socket Hd.....	6
4	SC-066-13	Mach. Screw 8-32 x 1/4 Phil. Truss Hd. (SST).....	3
5	SC-128-73	Mach. Screw 8-32 x 1/4 Tx. Button Hd. (SST) (Correctional).....	3
6	00-916336	Plug - Friction (1 In. Dia.).....	1
7	RR-004-18	Retaining Ring.....	1
8	00-916335	Pinion - Beater Shaft.....	1
9	00-916512	Seal - Upper Agitator Shaft.....	1
10	BB-018-17	Bearing - Ball Hoover/NSK 6203 DDU.....	1
11	00-874770	Spacer - Bowl Scraper.....	2
12	SC-053-46	Mach. Screw 1/4-20 x 3/4 Slotted Truss Hd. (SST).....	2
13	00-012430-00055	Key 3/16 x 3/16 x 1.....	1
14	00-065062-00001	Pin - Dowel.....	1
15	00-937706	Shaft - Agitator & Pin Assy.....	1
16	00-023482	Seal - Oil (1 In. I.D.).....	1
17	BB-005-34	Ball Bearing.....	1
18	00-916333-00001	Planetary (Gray).....	1
19	00-916333-00003	Planetary (Blue).....	1
20	00-916333-00004	Planetary (Red).....	1
21	00-916332	Planetary Subassy. (Gray) (Incls. Items 6 thru 18).....	1



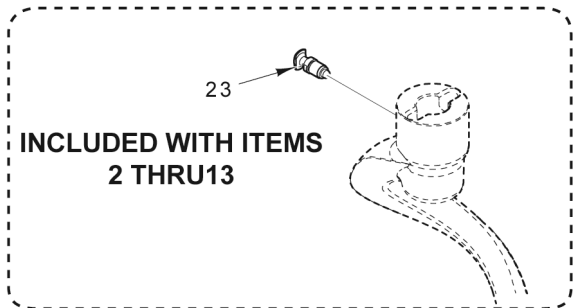
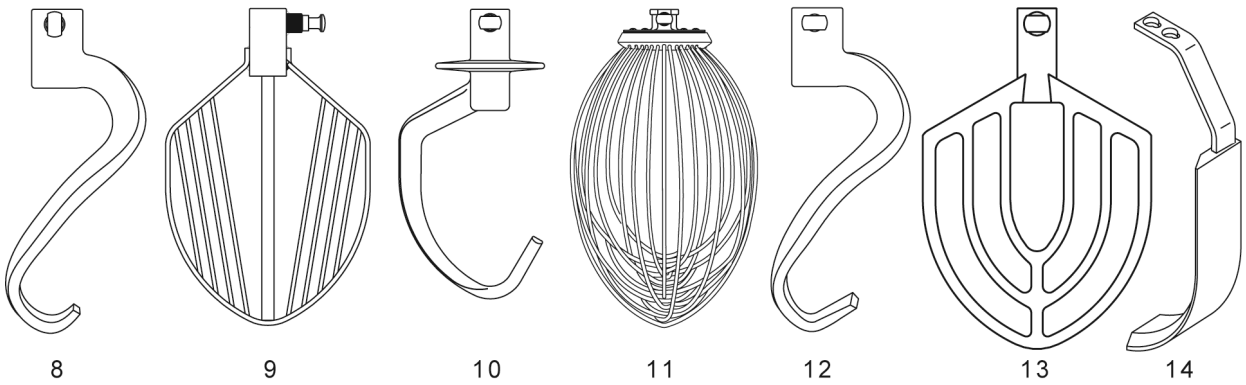
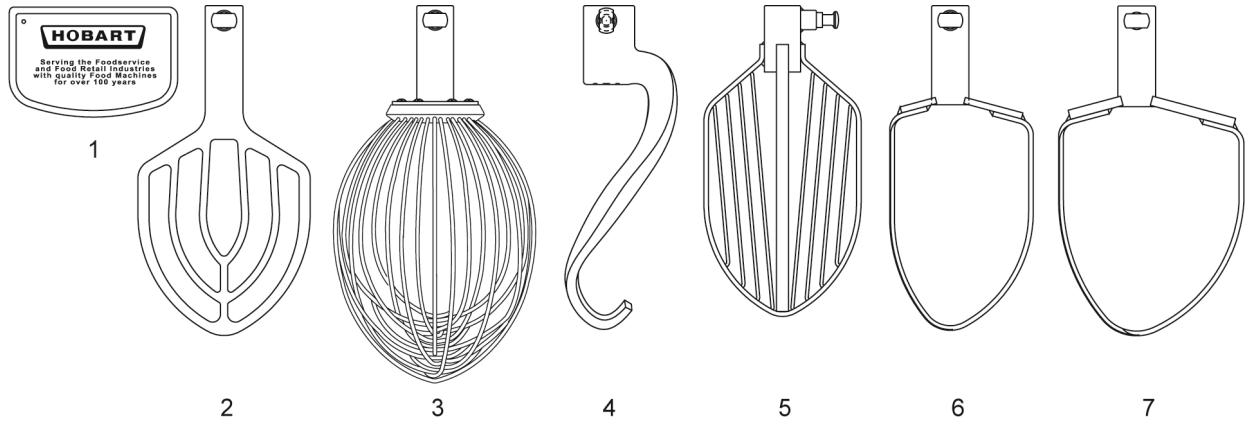
PL-65087

**BOWL AND BOWL GUARD**

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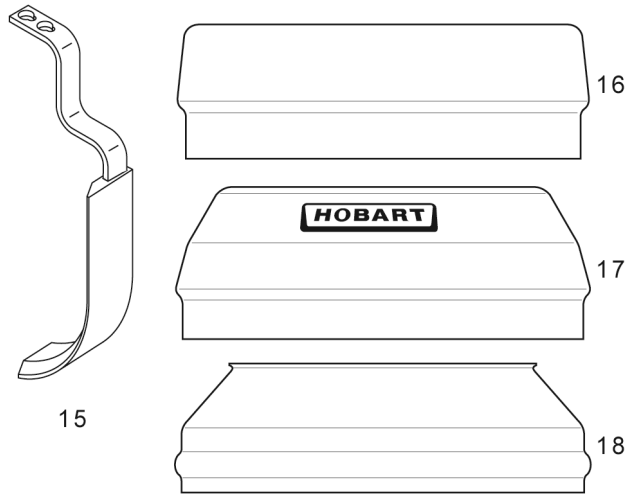
ILLUS. PL-65087	PART NO.	NAME OF PART	AMT.
1	00-917357	Holder - Magnet (Upper).....	1
2	00-917234	Guard - Splash.....	1
3	00-917232	Holder - Switch Reed.....	1
4	00-874839	Pin - Sensor.....	1
5	00-087711-00352	Switch - Reed.....	1
6	00-937354	Tube - Split.....	1
7	SC-118-18	Cap Screw 1/4-20 x 7/8 Hex Hd.....	2
8	WS-003-19	Washer.....	2
9	00-917272	Cup - Drip & Flange.....	1
10	SC-066-13	Mach. Screw 8-32 x 1/4 Phil. Truss Hd. (SST).....	3
11	SC-128-73	Mach. Screw 8-32 x 1/4 Tx. Button Hd. (SST) (Correctional).....	3
12	00-937623	Magnet - Disc.....	1
13	00-917358	Holder - Magnet (Lower).....	1
14	00-937163-00001	Wire Cage Assy. (Incls. Items 1, 12, & 14).....	1
15	00-937163-00002	Wire Cage Assy. (Incls. Items 1, 12, & 14) (Correctional).....	1
*16	00-937163-00004	Wire Cage Assy. (Incls. Items 1, 12, & 14).....	1
17	00-937623	Magnet - Disc.....	AR
18	00-917357	Holder - Magnet (Upper).....	1
19	00-917358	Holder - Magnet (Lower).....	1
20	00-917720	Bowl Assy. (20 Qt.) (SST) (Packaged) (Incls. Items 17, 18, 19, & 20).....	1
21	00-874864	Bowl Assy. (12 Qt.) (SST) (Packaged) (Incls. Items 17, 18, 19, & 21).....	1

\* ML-141147 Only



19	00-874885	Ingredient Chute (12 Qt.)
20	00-916684	Ingredient Chute (20 Qt.)
21	00-874899	Tray - Support
22	00-435636-00001	Scraper - Bowl

**PARTS NOT ILLUSTRATED**



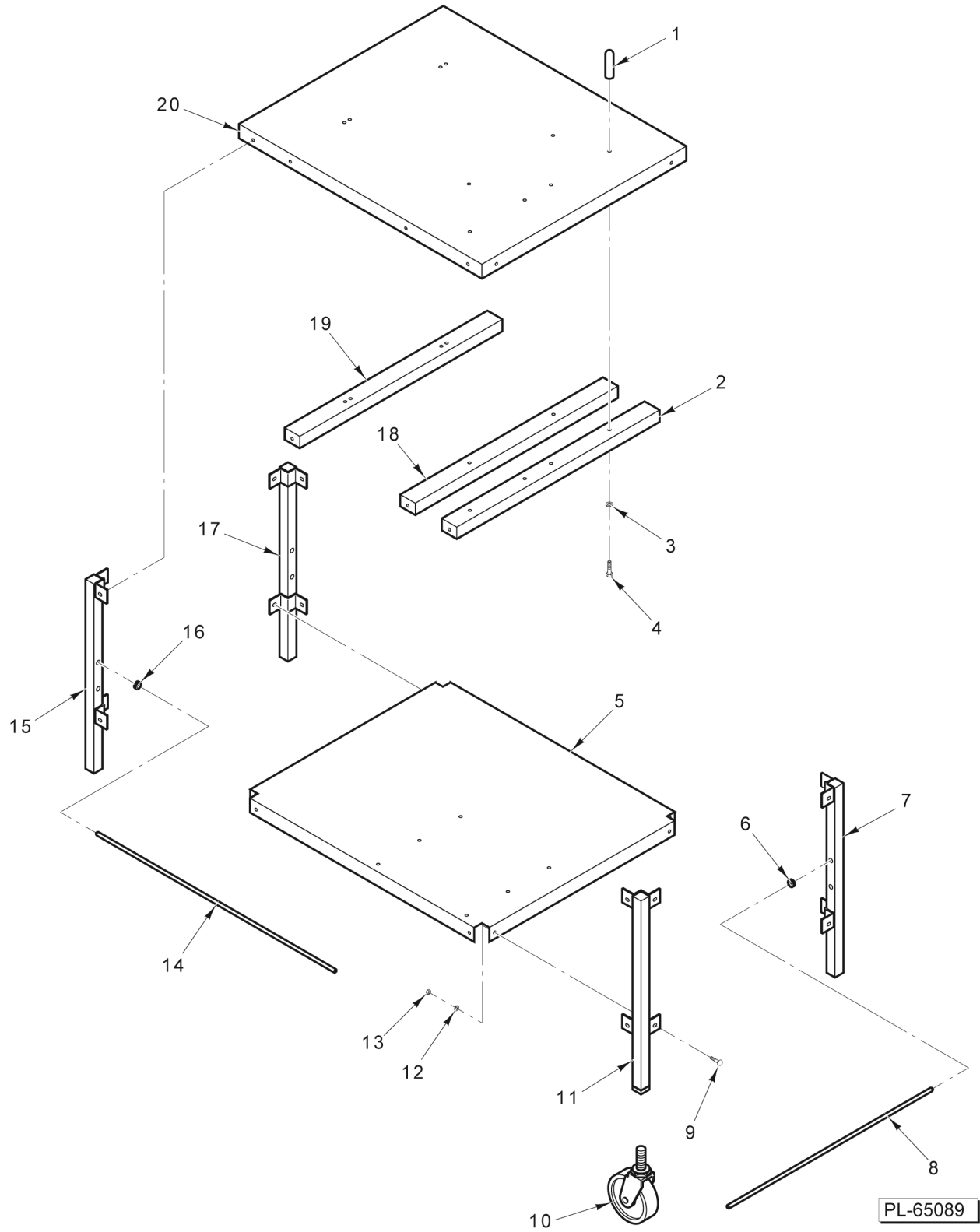
PL-65088

**AGITATORS AND ACCESSORIES**



**AGITATORS AND ACCESSORIES**

ILLUS.	PART NO.	NAME OF PART	AMT.
PL-65088			
1	00-118801	Scraper - Bowl (Handheld).....	1
2	00-874828	"B" Beater (12 Qt.) (Packaged) (Incls. Item 1).....	1
3	00-873360	"D" Wire Whip (12 Qt.) (Packaged) (Incls. Item 1).....	1
4	00-873343	ED Dough Arm (12 Qt.) (Packaged) (Incls. Item 1).....	1
5	00-875893	"C" Whip (12 Qt.) (Packaged) (Incls. Item 1).....	1
6	00-873370	Pastry Knife (12 Qt.) (Packaged) (Incls. Item 1).....	1
7	00-873294	Pastry Knife (20 Qt.) (Packaged) (Incls. Item 1).....	1
8	00-873313	"EDA" Dough Arm (20 Qt.) (Packaged) (Incls. Item 1) (Auntie Anne's).....	1
9	00-873331	"C" Whip (20 Qt.) (Packaged) (Incls. Item 1).....	1
10	00-873335	"E" Dough Arm (20 Qt.) (Packaged) (Incls. Item 1).....	1
11	00-874792	D Wire Whip (20 Qt.) (Packaged) (Incls. Item 1).....	1
12	00-874791	"ED" Dough Arm (20 Qt.) (Packaged) (Incls. Item 1).....	1
13	00-874790	"B" Beater (20 Qt.) (Packaged) (Incls. Item 1).....	1
14	00-873373	Scraper (12 Qt.) (Packaged).....	1
15	00-874836	Scraper (20 Qt.) (Packaged).....	1
16	00-438078	Splash Cover & Bowl Extension (12 Qt.) (Packaged).....	1
17	00-438079	Splash Cover & Bowl Extension (20 Qt.) (Packaged).....	1
18	00-875677	Splash Cover (20 Qt.) (Packaged) (SST).....	1
19	00-874885	Ingredient Chute (12 Qt.) (Packaged).....	1
20	00-916684	Ingredient Chute (20 Qt.) (Packaged).....	1
21	00-874899	Tray - Support (Packaged).....	1
22	00-435636-00001	Scraper - Bowl.....	1
23	00-874753	Plunger Assy.....	AR



**MIXER TABLE**

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ILLUS.	PART NO.	NAME OF PART	AMT.
1	00-124075	NLA - Obsolete--Post.....	4
2	00-124067	NLA - Obsolete--Support - Cross Top.....	1
3	WL-004-06	Lockwasher 3/8 Helical.....	8
4	SC-037-71	Cap Screw 3/8-16 x 3/4 Hex Hd.....	8
5	00-123427	Shelf - Table.....	1
6	00-124076	Grommet.....	4
7	00-124073	Leg - Rear (LH).....	1
8	00-124074-00002	Rod (Short).....	2
9	SC-094-26	Bolt - Carriage 1/4-20 x 1/2.....	22
10	00-205003	Caster - Locking.....	4
11	00-124070	Leg - Rear (RH).....	1
12	WS-005-01	Washer.....	22
13	NS-013-02	Nut 1/4-20 Hex.....	22
14	00-124074-00001	NLA - Obsolete--Rod (Long).....	4
15	00-124071	NLA - Obsolete--Leg - Front (RH).....	1
16	00-124076	Grommet.....	8
17	00-124072	Leg - Front (LH).....	1
18	00-875983	Support - Cross Top.....	1
19	00-124069	NLA - Obsolete--Support - Cross Top.....	1
20	00-875982	Top.....	1

