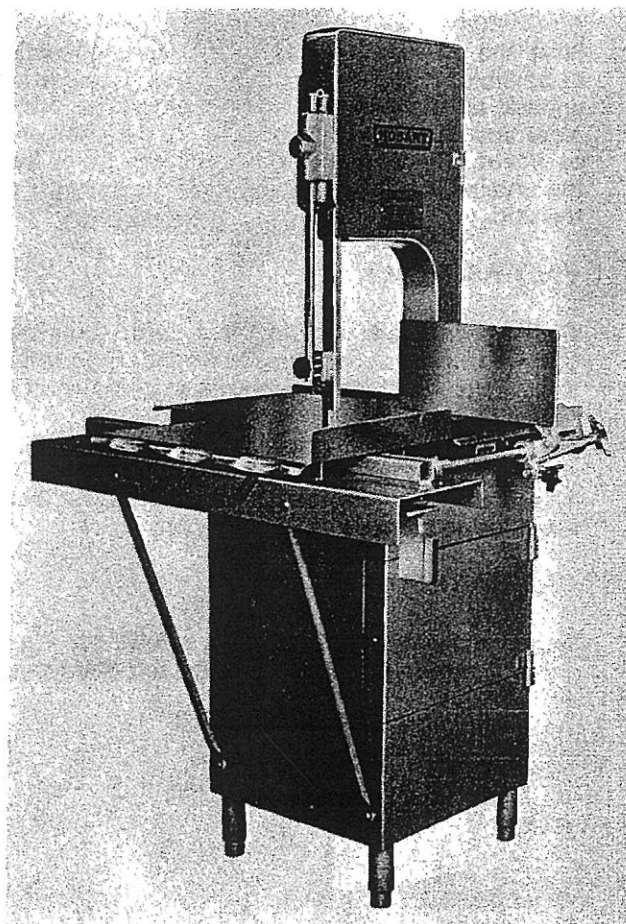


HOBART

INSTRUCTION MANUAL

... with Replacement Parts



MODELS 5212 & 5212-F MEAT SAWS

ML-31665 — 5212
ML-31666 — 5212F

THIS MANUAL REPLACES AND SHOULD BE
USED INSTEAD OF FORM 11562C (7-79)

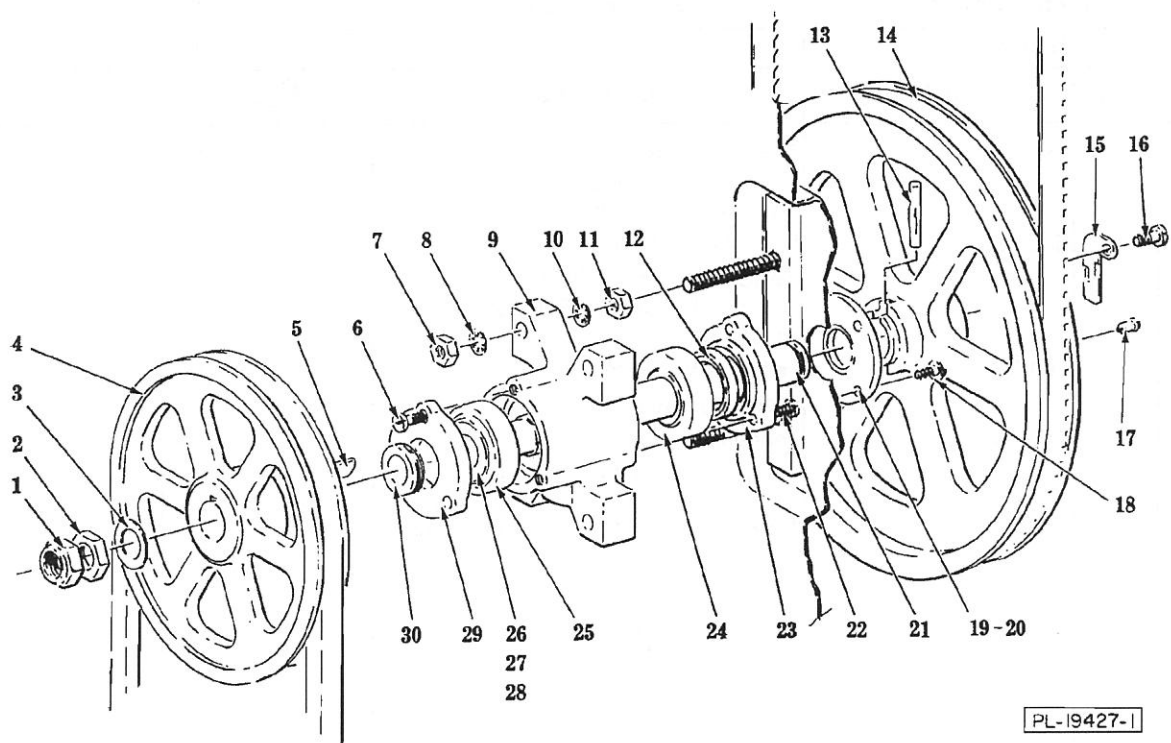
PRIOR ML'S COVERED IN THIS MANUAL:

ML-18964 — 5212
ML-18965 — 5212F

A product of HOBART CORPORATION

TROY, OHIO 45374

FORM 13728A (2-85) (Supds. F. 13728)

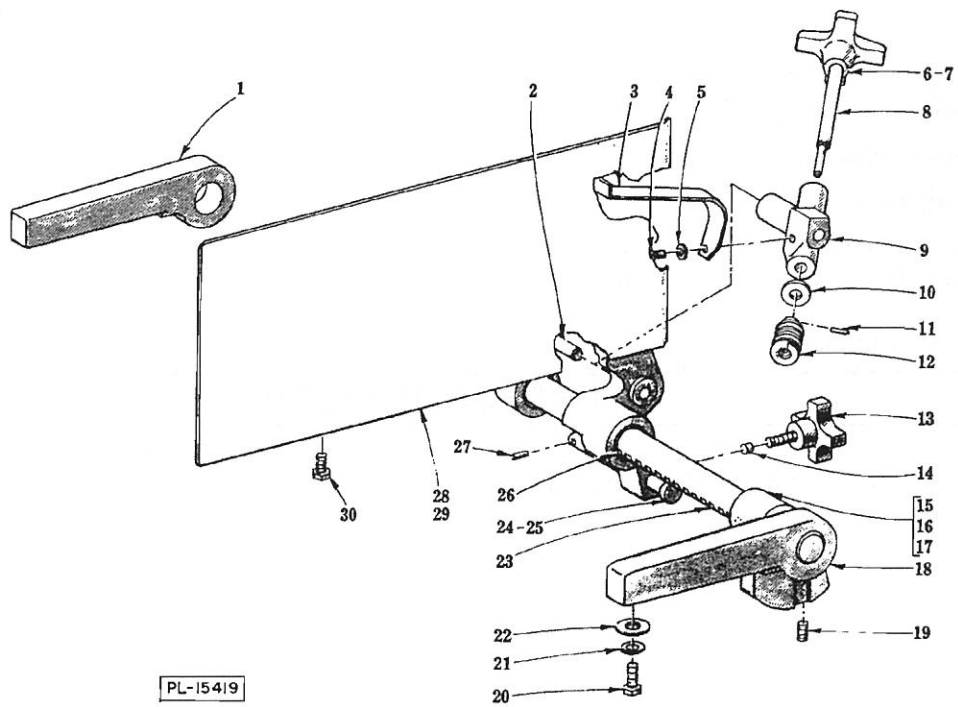


PL-19427-1

LOWER BEARING CARRIER UNIT

LOWER BEARING CARRIER UNIT

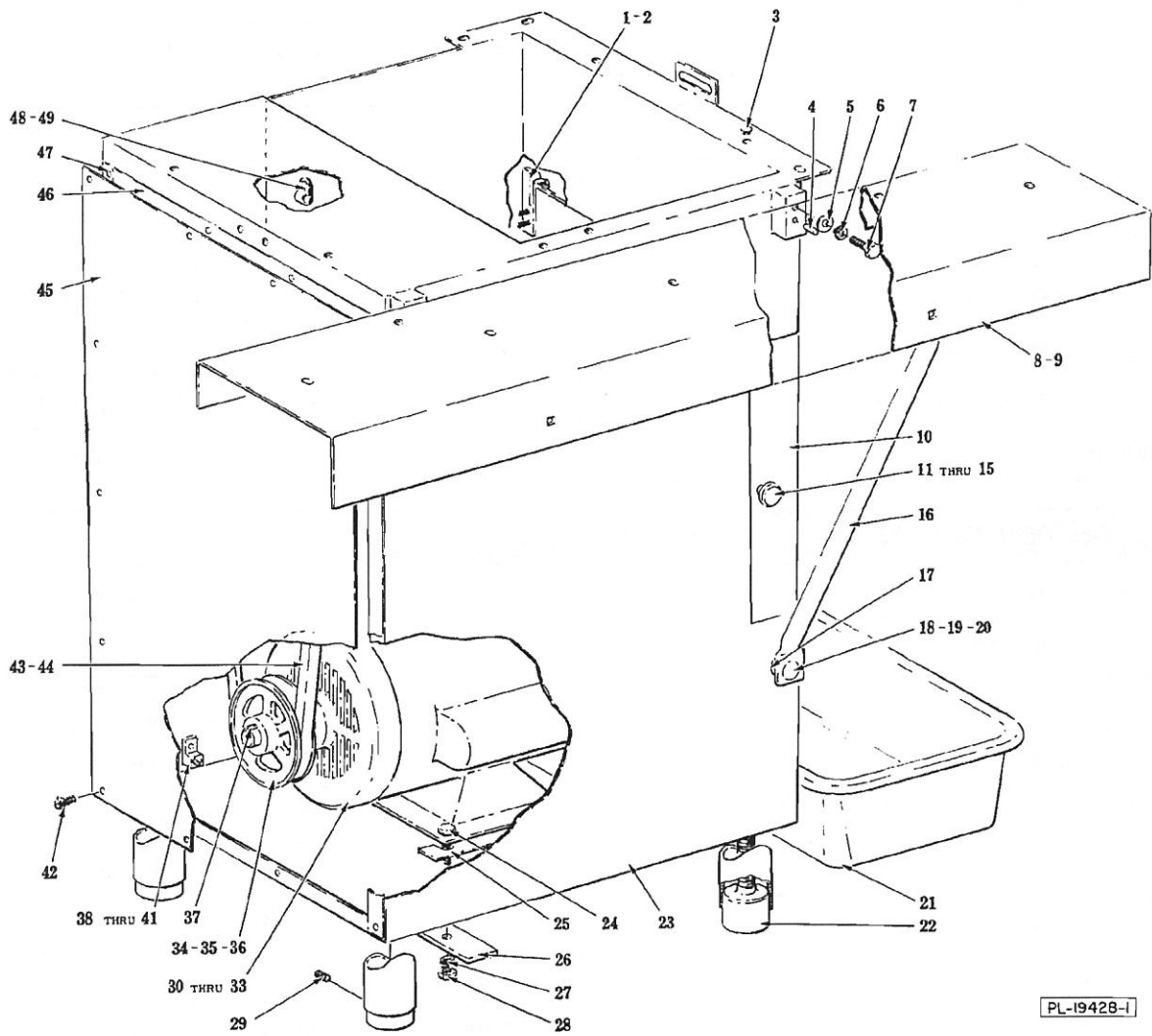
ILLUS. PL-19427-1	PART NO.	NAME OF PART ₅	AMT.
1	NS-31-43	Stop Nut 3/4-16 "Elastic"	1
2	NS-17-49	Jam Nut 3/4-16 Hex Fin	1
3	WS-29-12	Washer	1
4	121033	"V" Pulley - Bearing Carrier (7 3/4 O.D.)	1
5	KW-3-15	Key - #807 Woodruff	1
6	SC-12-69	Mach. Screw 1/4-20 x 1/2 Fil. Hd	3
7	NS-13-30	Full Nut 1/2-13 Hex Fin	4
8	WL-8-31	Lock Washer 1/2 Int. Shakeproof	4
9	114562	Carrier - Lower Bearing	1
10	WL-8-31	Lock Washer 1/2 Int. Shakeproof	4
11	NS-13-30	Full Nut 1/2-13 Hex Fin	4
12	71403	Seal - Grease	1
13	122922	Groov-Pin - Special	1
14	72362	Flanged Pulley Assy. (Blade) (Incls. items 15, 16 & 17)	1
15	20852	Latch	1
16	20851	Screw - Latch	1
17	79686	Catch - Friction	1
18	SD-32-15	Self-Tapping Screw 10-32 x 3/8 Indented, Hex Washer Hd., Type TT	4
19	77510-2	Washer & Seal Assy. (Incls. item 20)	1
20	77511	Seal - Diaphragm	1
21	117017	Shaft - Lower Bearing Carrier	1
22	SC-12-69	Mach. Screw 1/4-20 x 1/2 Fil. Hd	3
23	77319	Bearing Cap & Seal Assy. (Incls. item 12)	1
24	BR-2-20	Roller Bearing - Cone & Cap Assy	1
25	BR-2-27	Roller Bearing - Cone & Cap Assy	1
26	123192-1	Washer - Shim (.002" Thk.)	AR
27	123192-2	Washer - Shim (.005" Thk.)	AR
28	123192-3	Washer - Shim (.008" Thk.)	AR
29	114561	Cap - Lower Bearing Carrier ("V" Belt Side)	1
30	114583	Conveyor - Lower Bearing Carrier Grease	1
	117022-1	Lower Bearing Carrier Assy. (Incls. items 6, 9 & 21 thru 30)	1



GAUGE PLATE UNIT

GAUGE PLATE UNIT (5212 ONLY)

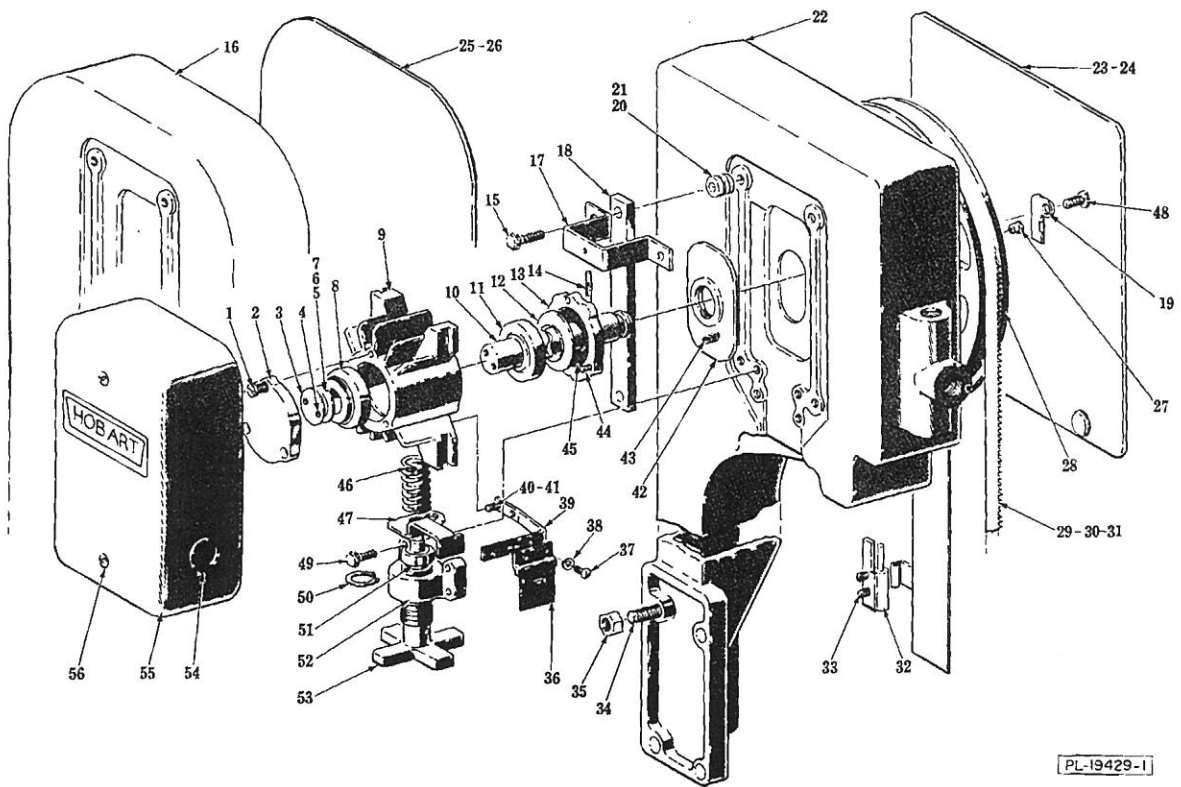
ILLUS. PL-15419	PART NO.	NAME OF PARTs	AMT.
1	77958-1	Bracket - Gauge Plate Support (Rear)	1
2	77235	Pin	1
3	77848	Spring - Gauge Plate	1
4	SC-21-14	Mach. Screw 8-32 x 3/8 Rd. Hd	1
5	WL-6-1	Lock Washer 8 Light	1
6	118551	Knob	1
7	SC-111-5	Set Screw 1/4-20 x 1/4 Soc. Hds., Kn. Cup Pt. "Nylok"	1
8	77843	Shaft - Worm	1
9	83481	Worm Bracket & Bearing Assy	1
10	WS-18-36	Washer	1
11	PG-7-7	Groov-Pin - Type E, 1/8 x 7/16	1
12	20887	Worm	1
13	118958-1	Knob - Positioning	1
14	78920	Slug	1
15	SC-47-1	Set Screw 10-24 x 3/16 Soc. Hds., Cup Pt	2
16	78168-1	Spacer (Front)	1
17	78168-2	Spacer (Rear) (Not Shown)	1
18	78915-1	Bracket - Gauge Plate Support (Front)	1
19	SC-103-10	Set Screw 5/16-18 x 3/8 Soc. Hds., Cup Pt. "Unbrako/Loc-well"	2
20	SC-62-44	Cap Screw 5/16-18 x 3/4 Hex Hd	4
21	WL-3-47	Lock Washer 5/16 Medium	4
22	WS-17-16	Washer	4
23	78167	Rack - Gauge Plate	1
24	85397	Gauging Pin	1
25	WS-18-36	Washer	1
26	74424	Bushing - Gauge Plate	2
27	PG-11-2	Groov-Pin - Type E, 7/64 x 1/2	1
28	124056-1	Gauge Plate Assy. (SST) (USDA) (Incls. items 26 & 29)	1
29	NS-25-4	Acorn Nut 1/4-20	6
30	79155	Bolt (Special)	1
	120139-2	Gauge Plate Assy. (SST) (Incls. items 2 thru 14, 24, 25, 27, 28 & 30)	1
	77846	Worm Bracket Assy. (Incls. items 3 thru 12)	1



BASE UNIT

BASE UNIT

ILLUS. PL-19428-1	PART NO.	NAME OF PARTs	AMT.
1	78917	Bracket - Hinge	2
2	SD-24-29	Self-Tapping Screw 10-32 x 3/4 Phil. Flat Hd., Type TT	4
**3	PB-2-16	Plug Button (5/16)	4
4	PG-11-3	Groov-Pin - Type D, 5/16 x 3/4	2
5	WS-18-8	Washer	2
6	WL-4-4	Lock Washer 3/8 Light	2
7	SC-62-43	Cap Screw 3/8-16 x 3/4 Hex Hd	2
*8	290664-1	Carriage Support Assy	1
**9	290664-2	Table Extension Support (Not Shown)	1
10	77204-1	Base Door Assy	1
11	120039	Knob - Door	1
12	68176	Clip - Spring	1
13	SC-8-9	Mach. Screw 10-24 x 3/8 Rd. Hd	2
14	WL-13-11	Lock Washer 10 Int. Shakeproof	2
15	NS-9-22	Mach. Nut - 10-24 Hex	1
16	78993-1	Brace - Carriage Support	2
17	74888-1	Washer - Shim	2
18	SC-82-38	Carriage Bolt 3/8-16 x 1	4
19	WL-4-4	Lock Washer 3/8 Light	4
20	NS-13-25	Full Nut 3/8-16 Hex Fin	4
21	104075	Pan - Meat Scrap	1
22	290349	Foot & Insert Assy	4
23	115183	Base Unit Assy. (Incls. items 1 & 2)	1
24	SC-36-71	Cap Screw 3/8-16 x 1 1/4 Hex Hd	4
25	122706	Shim - Motor	AR
26	78992	Reinforcement - Base	2
27	WL-4-4	Lock Washer 3/8 Light	4
28	NS-13-25	Full Nut 3/8-16 Hex Fin	4
29	SC-111-5	Set Screw 1/4-20 x 1/4 Soc. Hdls. Kn. Cup Pt. "Nylok"	4
30	278201-1	Motor (115/220-230 V., 60 Hz., 1 Ph.) (Incls. item 37)	1
31	294121	Motor (200-230/460 V. 60 Hz., 3 Ph.) (Incls. item 37)	1
32	278201-3	Motor (115/220-240 V. 50 Hz., 1 Ph.) (Incls. item 37)	1
33	118284-3	Motor (220-240/380-415 V. 50 Hz., 3 Ph.) (Incls. item 37)	1
34	67309-1	"V" Pulley - Motor (4.80" O.D.) (60 Hz.) (Incls. item 36)	1
35	85405-1	"V" Pulley - Motor (5.95" O.D.) (50 Hz.) (Incls. item 36)	1
36	SC-47-32	Set Screw 5/16-18 x 5/16 Soc. Hdls., Cup Pt	1
37	12430-62	Key	1
38	118544-1	Lug - Solderless	1
39	WL-13-11	Lock Washer 10 Int. Shakeproof	2
40	NS-11-18	Mach. Nut 10-24 Hex	4
41	122577-2	Retainer - Wiring	1
42	SD-32-15	Self-Tapping Screw 10-32 x 3/8 Hex Washer Hd., "Type TT"	14
43	BV-4-22	"V" Belt (60 Hz.)	1
44	121032-2	"V" Belt (50 Hz.)	1
45	109937	Motor Access Panel & Gasket Assy. (Incls. item 46 & 47)	1
46	107168	Gasket (Long)	2
47	103193	Gasket (Short)	2
48	78752-4	Clamp - Wiring	2
49	NS-9-22	Mach. Nut 10-24 Hex	2

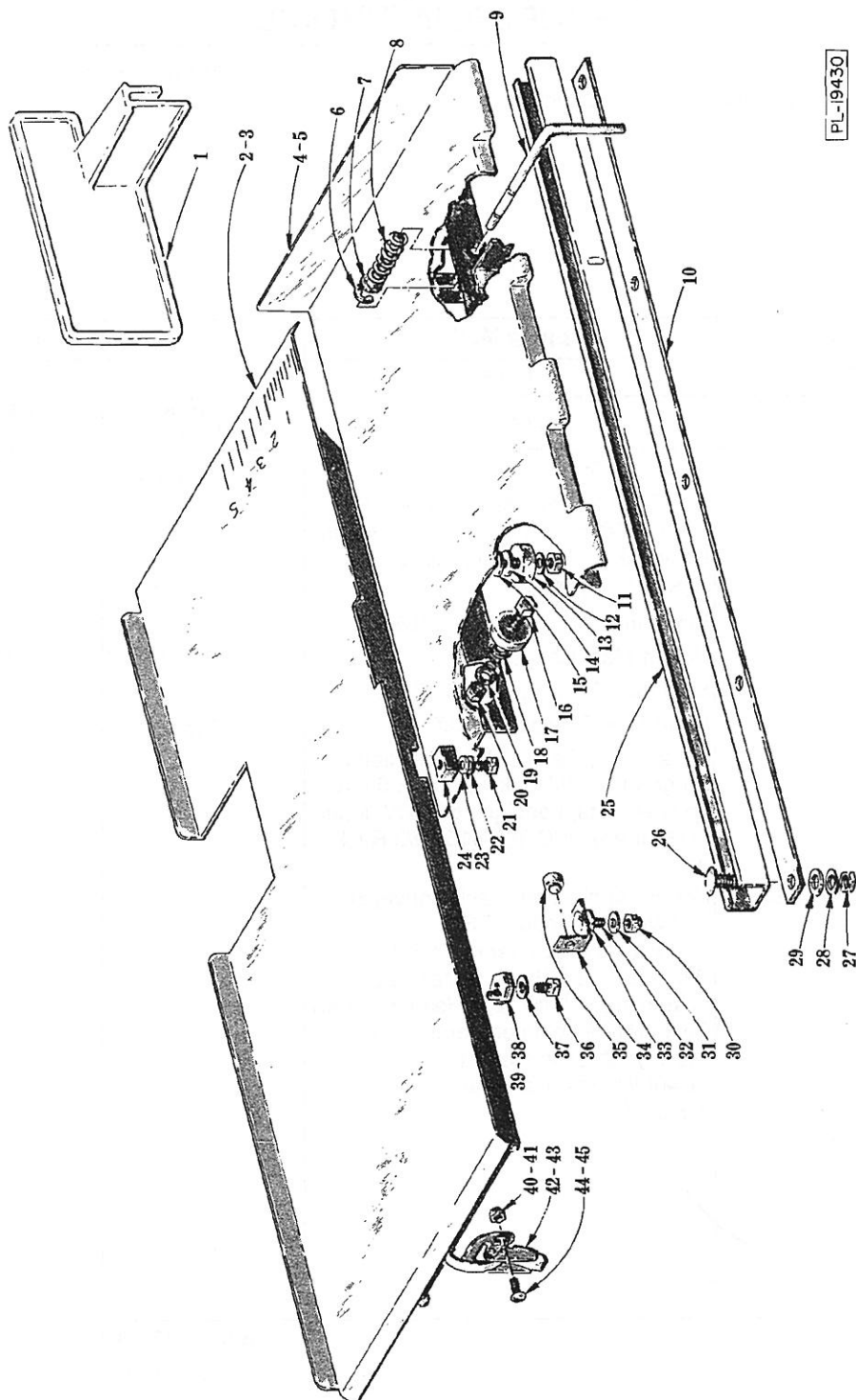


PL-19429-1

HEAD UNIT

HEAD UNIT

ILLUS. PL-19429-1	PART NO.	NAME OF PARTs	AMT.
1	SC-12-69	Mach. Screw ¼-20 x ½ Fil. Hd	3
2	67210	Cap - Bearing	1
3	67241	Retainer - Bearing	1
4	SC-99-4	Cap Screw 10-24 x ½ Flat Hd. "Esllok"	2
5	103036-1	Washer - Shim (.002" Thk.)	AR
6	103036-2	Washer - Shim (.005" Thk.)	AR
7	103036-3	Washer - Shim (.008" Thk.)	AR
8	BR-2-27	Roller Bearing - Cone & Cup Assy	1
9	103022	Carrier - Upper Bearing	1
10	117019	Shaft - Upper Bearing Carrier	1
11	BR-2-27	Roller Bearing - Cone & Cup Assy	1
12	103290	Plate - Bearing Carrier	1
13	103029	Cap - Bearing Carrier	1
14	122922	Groov-Pin - Special	1
15	SD-33-60	Self-Tapping Screw ¾-16 x 1 ½ Hex Washer Hd., Type TT	4
16	75872-3	Head & Magnetic Catch Assy. (Round Corners)	1
17	67147	Cover Bracket & Weld Nut Assy	2
18	67187	Gib - Upper Bearing Carrier	2
19	20852	Latch	1
20	123176-3	Spacer - Bearing Carrier (Upper)	2
21	123176-4	Spacer - Bearing Carrier (Lower)	2
22	75892-7	Head & Magnetic Catch Assy. (Square Corners)	1
23	121542-1	Door Assy. (Sq. Head) (60 Hz.)	1
24	121542-2	Door Assy. (Sq. Head) (50 Hz.)	1
25	77278-1	Door Assy. (Rd. Head) (60 Hz.)	1
26	77278-2	Door Assy. (Rd. Head) (50 Hz.)	1
27	79686	Catch - Friction	1
28	72362	Flanged Pulley Assy. (Blade) (Incls. items 19, 27 & 48)	1
29	124444-1	Blade - Meat Saw (.020" - 4T) (Standard)	1
30	118432	Blade - Meat Saw (.020" - 2T) (Poultry)	1
31	124444-2	Blade - Meat Saw (.041" - 3T) (Frozen Fish)	1
32	78917	Bracket - Hinge	2
33	SC-20-15	Mach. Screw 10-24 x 7/8 Phil. Flat Hd	4
34	SC-40-33	Cap Screw ½-13 x 1 ¼ Soc. Fil. Hd	4
35	NS-41-9	Lock Nut ½-13 "Esllok"	4
36	67249	Plate - Blade Tension Sight	1
37	SC-7-71	Mach. Screw 10-24 x ¼ Rd. Hd	2
38	WL-3-22	Lock Washer 10 Light	2
39	75817	Bracket - Tension Indicator	1
40	SC-90-45	Cap Screw 10-24 x ¾ Hex Hd	2
41	WL-3-22	Lock Washer 10 Light	2
42	103288	Shield - Bearing Carrier	1
43	75837	Spring - Detent	2
44	SC-12-69	Mach. Screw ¼-20 x ½ Fil. Hd	3
45	103178	Seal - Grease	1
46	20867	Spring - Blade Tension	1
47	75816	Indicator - Tension	1
48	20851	Screw - Latch	1
49	SD-33-66	Self-Tapping Screw ¾-18 x 1 ¼ Hex Washer Hd., Type TT	4
50	RR-4-8	Retaining Ring	1
51	BB-13-1	Thrust Bearing - Nice #603	1
52	75897	Nut - Blade Tension Adjusting	1
53	120469-1	Hand Wheel & Screw Assy	1
54	75656	Window Unit	1
55	120830	Cover & Window Assy. (Incls. item 54)	1
56	SD-31-1	Self-Tapping Screw 10-24 x 5/8 Truss Hd. "Powerloc"	1
	114627	Upper Bearing Carrier & Spring Assy. (Incls. items 1 thru 14 & 42 thru 45)	1



PL-19430

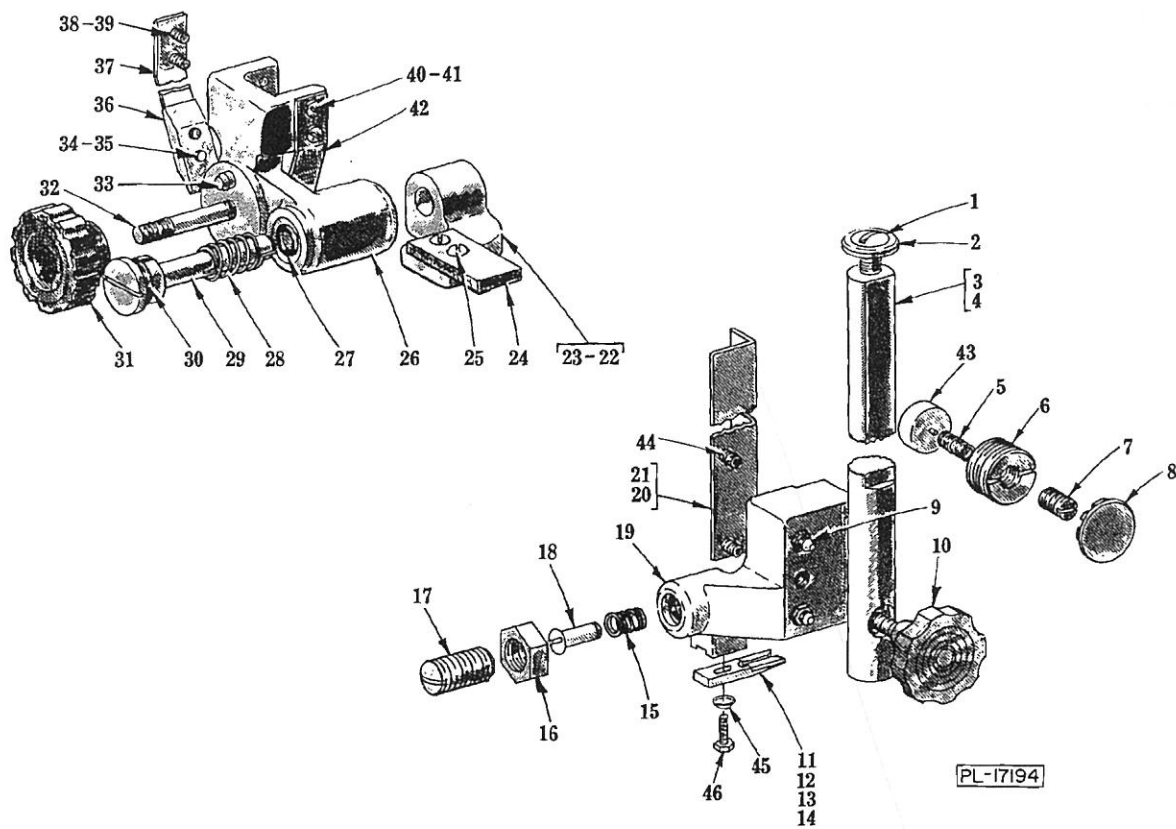
TABLE, CARRIAGE AND TRACK UNIT

TABLE, CARRIAGE AND TRACK UNIT

ILLUS. PL-19430	PART NO.	NAME OF PARTs	AMT.
*1	291435	Pusher Plate Assy	1
*2	77136	Table Assy	1
**3	80923	Table Assy. (Not Shown)	1
*4	123879	Carriage Assy	1
*5	80915	Table Extension Assy. (Not Shown)	1
*6	RR-11-9	Retaining Ring	2
*7	WS-17-8	Washer	1
*8	123343	Spring - Carriage Locking	1
*9	124016	Bar - Carriage Locking	1
*10	77202	Spacer	1
*11	NS-13-25	Full Nut $\frac{3}{8}$ -16 Hex Fin	2
*12	WL-4-6	Lock Washer $\frac{3}{8}$ Medium	2
*13	BB-8-11	Ball Bearing - Nice #SK-T2198	2
*14	WS-18-34	Washer (.010" Thk.)	4
*15	WS-18-14	Washer ($\frac{3}{64}$ " Thk.)	2
*16	SC-37-73	Cap Screw $\frac{3}{8}$ -16 x 1 Hex Hd	4
*17	BB-8-11	Ball Bearing - Nice #SK-T2198	4
*18	WS-18-5	Washer	4
*19	WL-4-6	Lock Washer - $\frac{3}{8}$ Medium	4
*20	NS-13-25	Full Nut $\frac{3}{8}$ -16 Hex Fin	4
21	SC-62-54	Cap Screw $\frac{1}{4}$ -20 x $\frac{3}{4}$ Hex Hd	1
22	WL-3-38	Lock Washer $\frac{1}{4}$ Medium	1
23	WS-22-9	Washer	1
24	78924	Locator	1
*25	124465	Carriage Guide Assy	1
*26	SC-94-20	Carriage Bolt $\frac{5}{16}$ -18 x 1	5
*27	NS-13-14	Full Nut $\frac{5}{16}$ -18 Hex Fin	5
*28	WL-3-47	Lock Washer - $\frac{5}{16}$ Medium	5
*29	WS-17-16	Washer	5
*30	NS-31-29	Stop Nut $\frac{5}{16}$ -18 "Elastic"	2
*31	70087	Washer - Spring	2
*32	SC-94-20	Carriage Bolt $\frac{5}{16}$ -18 x 1	2
*33	WS-18-34	Washer	2
*34	86049	Stop - Carriage	2
*35	77318	Bumper - Carriage Stop	2
36	SC-62-53	Cap Screw $\frac{1}{4}$ -20 x $\frac{1}{2}$ Hex Hd	AR
37	WL-3-38	Lock Washer $\frac{1}{4}$ Medium	AR
38	67153	Table Rest Assy. (Back Table)	4
**39	102285	Table Rest (Front Table) (Not Shown)	4
40	NS-31-10	Stop Nut 10-24 "Elastic"	2
**41	NS-31-12	Stop Nut 10-24 "Elastic"	4
*42	67319	Clamp - Table	1
**43	67319	Clamp - Table	2
44	SC-10-36	Mach. Screw 10-24 x $\frac{5}{8}$ Truss Hd	2
**45	SC-10-33	Mach. Screw 10-24 x $\frac{1}{2}$ Truss Hd	4
	*123878-1	Carriage Unit Assy. (Incls. items 4, 6 thru 9 & 11 thru 20)	1

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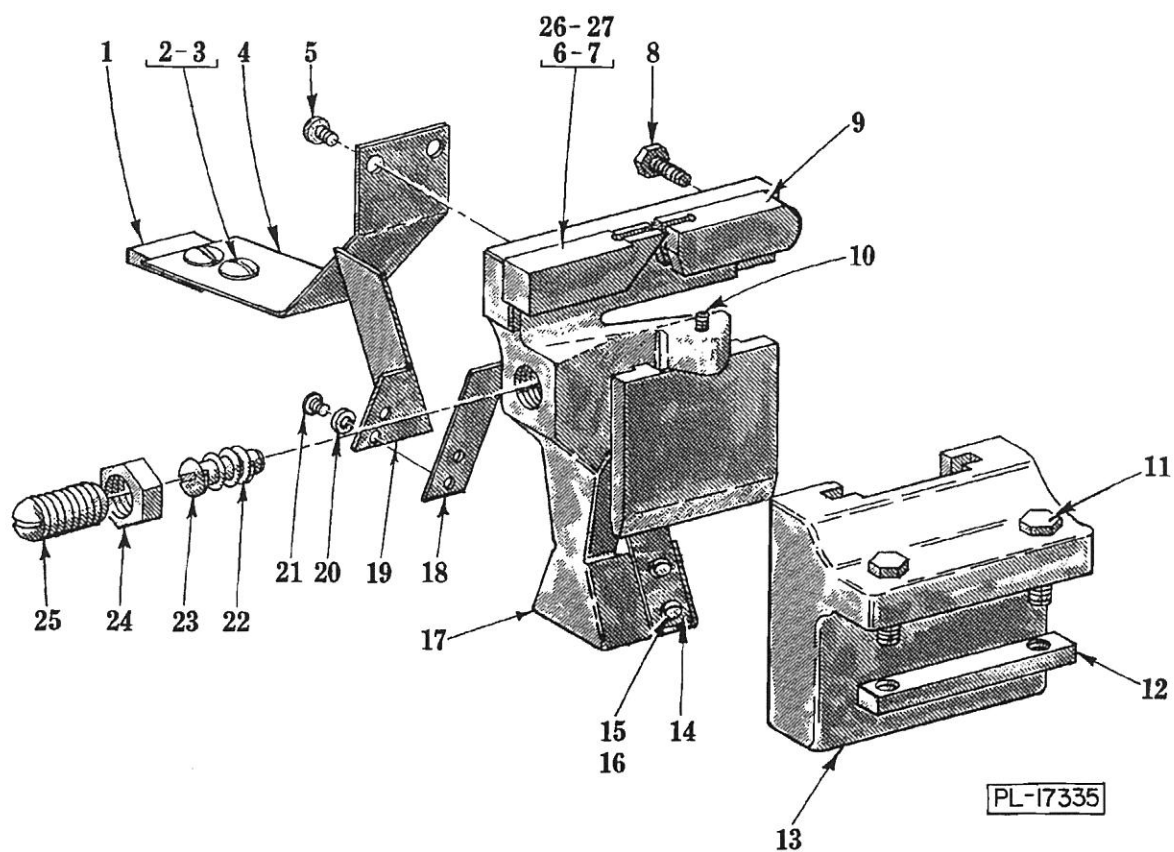
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UPPER GUIDE AND PULLEY WIPER UNIT

UPPER GUIDE AND PULLEY WIPER UNIT

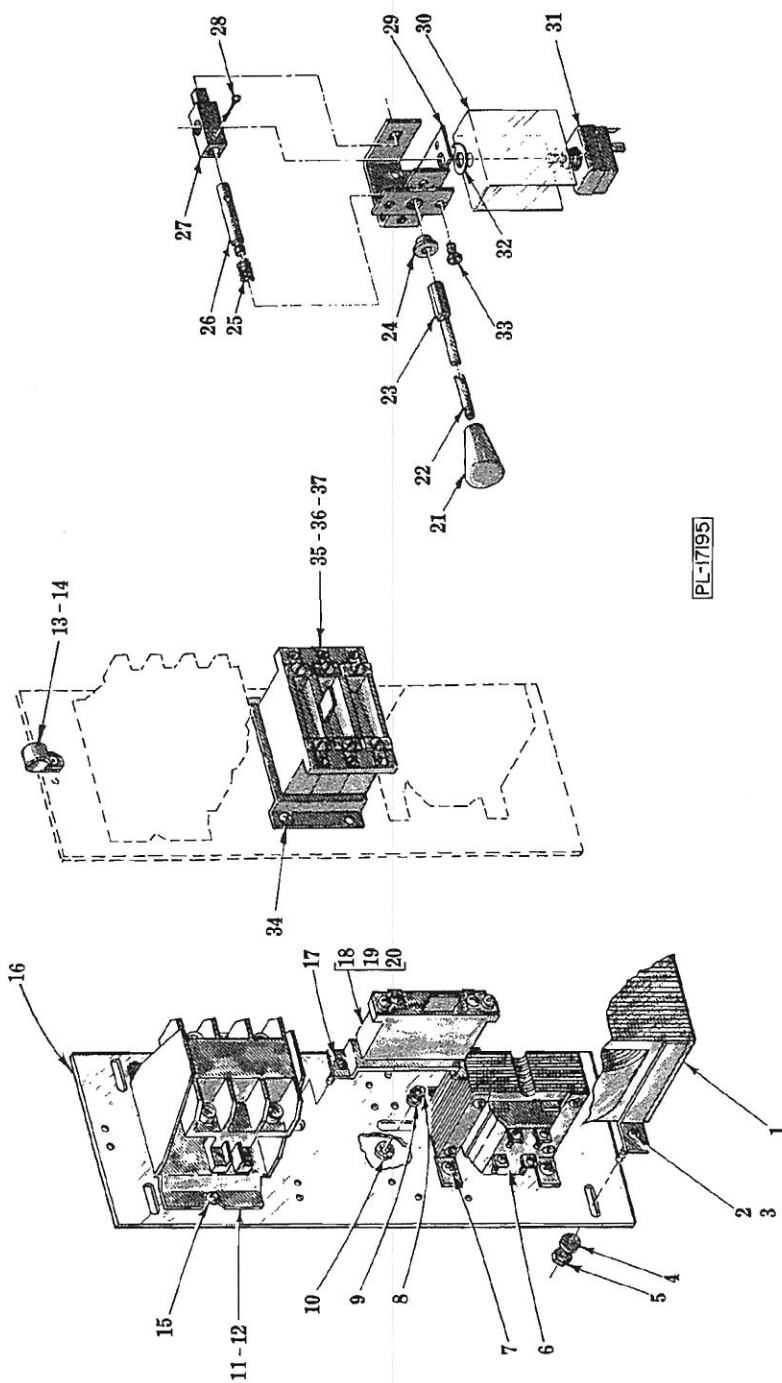
ILLUS. PL-17194	PART NO.	NAME OF PARTs	AMT.
1	SC-53-16	Mach. Screw $\frac{5}{16}$ -18 x $\frac{5}{8}$ Truss Hd	1
2	69849	Stop - Slide Rod	1
3	102321-5	Rod - Upper Blade Guide Slide (18 $\frac{3}{16}$ " Lg.)	1
4	102321-6	Rod - Upper Blade Guide Slide (20 $\frac{3}{8}$ " Lg.)	1
5	75866	Spring - Slide Rod Adjusting	1
6	120140	Screw - Slide rod Adjusting	1
7	SC-63-33	Set Screw $\frac{3}{8}$ -16 x $\frac{3}{8}$ Hdls., Flat Pt	1
8	PB-2-26	Plug Button	1
9	102322	Screw - Adjusting	2
10	120444-1	Knob - Positioning	1
11	101929-4	Guide - Blade (.020" Blade)	1
12	101929-2	Guide - Blade (.014" Blade)	1
13	101929-1	Guide - Blade (.026" Blade)	1
14	101929-3	Guide - Blade (.038" Blade)	1
15	101925	Spring - Back Up Block	1
16	NS-18-33	Jam Nut $\frac{5}{16}$ -18 Hex Fin	1
17	SC-49-22	Set Screw $\frac{5}{16}$ -18 x $\frac{7}{8}$ Hdls., Flat Pt	1
18	101924	Blade Back Up Block Assy	1
19	113863	Upper Guide Support & Bushing Assy	1
20	120443-1	Guard - Upper Guide Blade (13 $\frac{7}{8}$ Lg.)	1
21	120443-3	Guard - Upper Guide Balde (16 $\frac{7}{16}$ Lg.)	1
22	71359	Bracket - Upper Scraper	1
23	SC-88-70	Set Screw 10-24 x $\frac{1}{4}$ Soc. Hdls., Kn. Cup Pt	1
24	123886	Wiper - Blade Pulley	1
25	SC-10-33	Mach. Screw 10-24 x $\frac{1}{2}$ Truss Hd	2
26	71357	Bracket - Upper Pulley Wiper	1
27	67500-2	"O" Ring	1
28	71364	Spring - Blade Pulley Wiper	1
29	71376	Shaft	1
30	67500-7	"O" Ring	1
31	67315	Knob	1
32	21158	Stud - Upper Wiper Support	1
33	67306	Pin	1
34	SC-21-85	Mach. Screw 8-32 x $\frac{3}{16}$ Rd. Hd	4
35	WL-6-1	Lock Washer 8 Light	4
36	110253	Scraper - Blade	2
37	110254	Spring - Scraper Blade	1
38	SC-21-91	Mach. Srew 8-32 x $\frac{5}{16}$ Rd. Hd	2
39	WL-6-1	Lock Washer 8 Light	2
40	SC-21-91	Mach. Screw 8-32 x $\frac{5}{16}$ Rd. Hd	2
41	WL-6-1	Lock Washer - 8 Light	2
42	110254	Spring - Scraper Blade	1
43	120141	Shoe - Slide Rod	1
44	SC-53-5	Mach. Screw 10-24 x $\frac{3}{8}$ Truss Hd	2
45	104573	Washer - Belleville	1
46	SC-67-6	Mach. Screw 10-24 x $\frac{1}{2}$ Trimmed Hex Hd	1
	113850-7	Upper Guide & Guard Assy. (.020" Blade) (Incls. items 9, 11, 15 thru 20, 44, 45 & 46)	1
	113850-8	Upper Guide & Guard Assy. (.014" Blade) (Incls. items 9, 12, 15 thru 20, 44, 45 & 46)	1
	113850-9	Upper Guide & Guard Assy. (.020" Blade) (Incls. items 9, 11, 15 thru 19, 21, 44, 45 & 46)	1
	113850-10	Upper Guide & Guard Assy. (.014" Blade) (Incls. items 9, 12, 15 thru 19, 21, 44, 45 & 46)	1
	104609-1	Upper Wiper Bracket & Knob Assy. (Incls. items 22 thru 42)	1



LOWER GUIDE AND WIPER UNIT

LOWER GUIDE AND WIPER UNIT

ILLUS. PL-17335	PART NO.	NAME OF PARTs	AMT.
1	123886	Wiper - Pulley	1
2	SC-53-1	Mach. Screw 10-24 x 1/4 Truss Hd	2
3	WS-23-34	Washer	2
4	123808-1	Spring - Pulley Wiper	1
5	SD-15-3	Self-Tapping Screw 10-24 x 1/4 Pan Hd., Type TT	2
6	109142-4	Guide - Saw Blade (.020" Blade)	1
7	109142-2	Guide - Saw Blade (.014" Blade)	1
8	SC-41-61	Cap Screw 1/4-28 x 3/4 Hex Hd	2
9	102653	Guard - Saw Blade	1
10	SC-109-84	Set Screw 10-24 x 5/8 Soc., Hdls., Flat Pt	1
11	SC-41-13	Cap Screw 5/16-18 x 1 Hex Hd	2
12	87702	Plate - Wiper Bracket Retainer	1
13	121161	Slideway - Wiper Bracket	1
14	121170	Scraper - Blade	1
15	SC-21-85	Mach. Screw 8-32 x 3/16 Rd. Hd	2
16	WL-6-2	Lock Washer - 8 Medium	2
17	121660	Lower Wiper Support & Bushing Assy	1
18	121170	Scraper - Blade	1
19	121168	Deflector - Scrap	1
20	WL-6-2	Lock Washer - 8 Medium	2
21	SC-21-85	Mach. Screw 8-32 x 3/16 Rd. Hd	2
22	101925	Spring - Back Up Block	1
23	101924	Blade Back Up Block Assy	1
24	NS-18-33	Jam Nut 5/16-18 Hex Fin	1
25	SC-49-22	Set Screw 5/16-18 x 7/8 Hdls., Flat Pt	1
26	109142-1	Guide - Saw Blade (.026" Blade)	1
27	109142-3	Guide - Saw Blade (.038" Blade)	1
	123846-3	Lower Guide & Wiper Assy. (.020" Blade) (Incls. items 1 thru 6, 8, 9, 10 & 14 thru 25)	1
	123846-4	Lower Guide & Wiper Assy. (.014" Blade) (Incls. items 1 thru 5, 7, 8, 9, 10 & 14 thru 25)	1



PL-17195

ELECTRICAL UNIT

ELECTRICAL UNIT

ILLUS. PL-17195	PART NO.	NAME OF PARTs	AMT.
1	83449	Transformer (380 V., 50 Hz., 3 Ph.) (ML-18964 & ML-18965 Only)	1
2	SD-15-40	Self-Tapping Screw 8-32 x 3/8 Phil. Pan Hd., Type TT	2
3	SC-9-61	Mach. Screw 8-32 x 1/2 Rd. Hd	2
4	WL-3-12	Lock Washer 8 Medium	2
5	NS-9-12	Mach. Nut 8-32 Hex	2
6	101935	Transformer (380-415/460 V./Pilot Circuit)	1
7	SD-15-40	Self-Tapping Screw 8-32 x 3/8 Phil. Pan Hd., Type TT	2
8	NS-13-2	Full Nut - 1/4-20 Hex Fin	2
9	WL-3-38	Lock Washer 1/4 Medium	2
10	WS-17-10	Washer	2
11	121926-1	Contact (W/O Pilot Circuit) (3 Pole) (Incls. item 20)	1
12	121926-2	Contact (W/Pilot Circuit) (3 Pole) (Incls. item 20)	1
13	78752-4	Clamp	2
14	SD-15-40	Self-Tapping Screw 8-32 x 3/8 Phil. Pan Hd., Type TT	2
15	SD-15-20	Self-Tapping Screw 10-32 x 3/8 Phil. Pan Hd., Type TT	2
16	113861	Panel - Control	1
*17	SD-15-40	Self-Tapping Screw 8-32 x 3/8 Phil. Pan Hd., Type TT	AR
*18	117127	Thermal Overload Relay & Screw Assy. (1 Ph.) (Incls. item 17) (ML-18964 & ML-18965 Only)	1
*19	117127	Thermal Overload Relay & Screw Assy. (3 Ph.) (Incls. item 17) (ML-18964 & ML-18965 Only)	3
*20	— — —	Heater Element - Overload Relay (Give Elec. Spec., Mach. Model & Motor Type) (ML-18964 & ML-18965 Only)	AR
21	120054-1	Knob - Switch	1
22	290155-1	Extension - Switch Rod	1
23	114322-1	Connector - Switch Rod	1
24	80538-1	Bushing - Switch Rod	1
25	121547	Spring - Switch	1
26	124459	Shaft - Switch	1
27	121540-2	Actuator - Switch	1
28	PC-5-8	Cotter Pin	1
29	290156	Switch Bracket Assy	1
30	290058	Insulator	1
31	120388	Switch Assy.	1
32	121827	Ring - Locking	1
33	SC-53-5	Mach. Screw 10-24 x 3/8 Truss Hd	2
34	SD-15-40	Self-Tapping Screw 8-32 x 3/8 Phil. Pan Hd., Type TT	2
*35	88196-6-1	Relay - Thermal Overload (1 Ph.) (ML-31665 & ML-31666 Only)	1
*36	88196-9-1	Relay - Thermal Overload (3 Ph.) (ML-31665 & ML-31666 Only)	1
*37	— — —	Heater Element - Overload Relay (Give Elec. Spec., Mach. Model & Motor Type) (ML-31665 & ML-31666 Only)	AR

*Use with Overload Protection.